REPORT DOCUMENTATION PAGE

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MEMORANDUM FOR PRS (In-House Publication)

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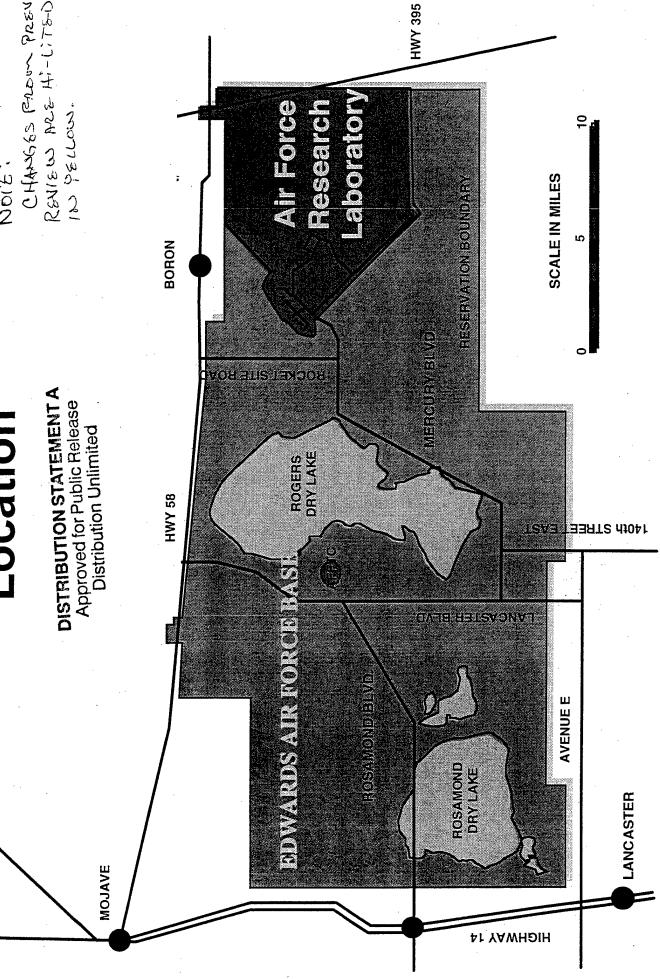
Authorization for Release of Technical Information, Control Number: AFRL-PR-ED-TP-2001-004 Merrell, Joe, "AFRL Propulsion Directorate Test Facilities"

Presentation for Visitors/Prospective Customers to AFRL/Edwards

(Statement A)

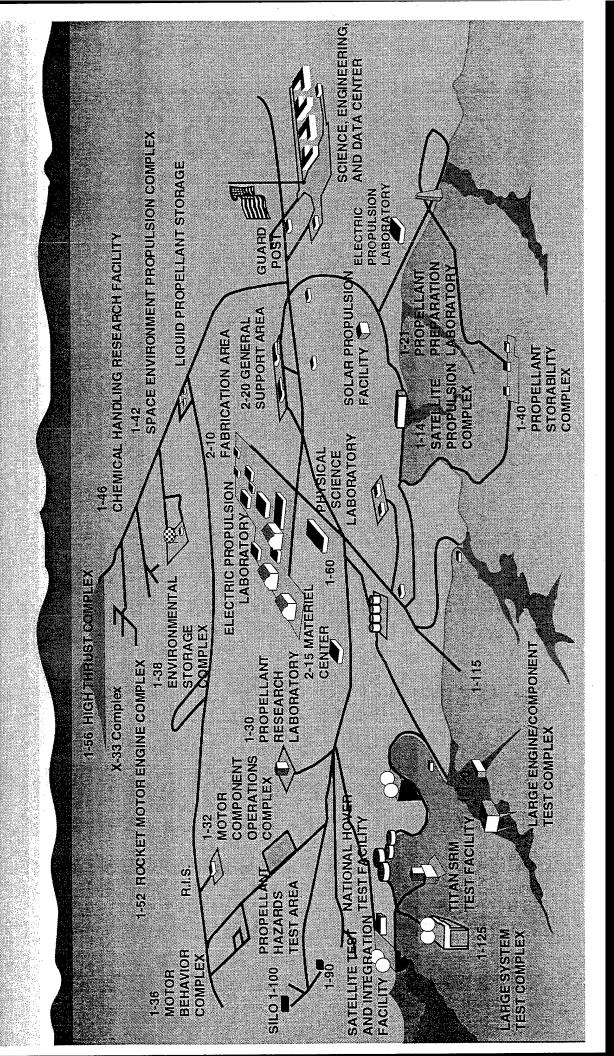
NOTE: Air Force Research Laboratory Location

CHANGES FROM PREV. REVIEW PRE HI-LITED 307730 21



Propulsion Directorate Facilities RAFT 24-Nor Wir Force Research Laboratory





Propulsion Directorate





- To 5,000lb Thrust
- Horizontal Single Axis
 LOX/GOX/Hydrazine/NTO



-MM / MM

SICBM





- To 36,000lb Thrust
- Horizontal Single Axis (Spin Capable)
 Temp Conditioned 30° to 120°F

Large Solid Components



- To 300,000lb Thrust
- · Horizontal and Vertical Multi Axis Temp Conditioned 30° to 120°F
 - Spin Capable

Temp Conditioned 30° to 120°F
 LOX/GOX/Hydrogen/Hydrazine/NTO

Horizontal and Vertical Single Axis

To 300,000lb Thrust

Experimental Systems



SATURN V •ATLAS



TITAN 34D

SATURN V TITAN IVD

Large Systems Complex

- To 8,000,000lb Thrust
- Vertical Multi Axis
- Temp Conditioned 25° to 100°F
 Humidity Conditioned at 40%

High Thrust (Solid and Liquid)



- SUPER HIPPO •TITAN IVD •R.R. TANK CAR
- Horizontal or Vertical Multi Axis To 10,000,000lb Thrust

ENVIRONMENTAL CONDITIONING

JIGH HAZARD

HORIZONTAL OR VERTICAL

ORIENTATION

FIXED OR SPIN

TO 10,000,000 LB THRUST

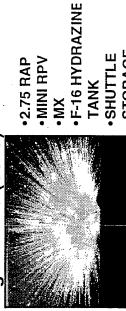
Dual Position (Expandable to Quad and 6,000,000lb Thrust)

Horizontal or Vertical Single

To 1,500,000lb Thrust

LOX/Hydrogen/Hydrazine/NTO

High Hazard (Solid)



PEACKEEPER

ABRES

• SICBM

-arge Liquid Components

•STAR TECH

- To 4,000,000lb Thrust
- Horizontal Single Axis
 Temp Conditioned 30° to 120°F
- STORAGE

TANK

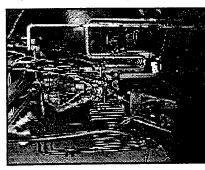
- SHUTTLE VESSELS



Propulsion Directorate



Satellite Propulsion



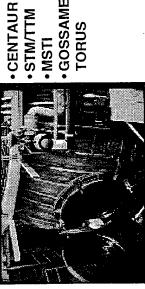
· MILSTAR

- Horizontal Single Axis to 1,000lb Thrust
 LOX/GOX/Hydrogen/Hydrazine/NTO
- 6 Hours at 125,000 Feet

Space Experiments (SPEF)

• ESEX

Electric Propulsion



- GOSSAMER • MSTI
 - **FORUS**
- Continuous at 650,000 Feet (Sim) Temp Conditioned -300 to +400 IR/UV Solar Simulation

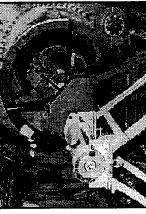
 Continuous at 650,000 Feet (Sim) • Temp Conditioned -300 to +400 • IR/UV Solar Simulation

> TO 60,000 LB THRUST (FIXED OR SPIN) **TO 650,000 FEET SIMULATION**

HORIZONTAL OR VERTICAL

ENVIRONMENTAL CONDITIONING ORIENTATION

Space Propulsion (Solid)



TRIDENT C4

Space Propulsion (Solid)

- SICBM **HAST**
- · AIR AVG

PEACEKEEPER

 VIPER ASAS

• KHIT

- To 110,000 Feet (Sim)
 Horizontal Multi Axis to 50,000lb Thrust
 - Contained Exhaust

Space Propulsion (Liquid)



- 20 Minutes at 110,000 Feet (Sim)
 Vertical Single Axis to 50,000lb Thrust
 LOX/Hydrazine/NTO

- 20 Min at 110,000 Feet (Sim)
- · Horizontal Multi Axis to 60,000lb Thrust Fixed or Spin Capable



Propulsion Directorate



Flow Laboratory



- To 3,500 PSI and 16" Pipe
 - 3 Isolated Water Systems
 - To 32 GPM
- Flow and Mass Mixture Ratio Particle Sizing

Near IR/Visible/UV

- Horizontal or Vertical Orientation
 - Temperature Mapping
 - Particle Collection

REDUCED SMOKE PROPULSION STUDIES **VEHICLE FLIGHT/HOVER TESTING** SOLAR THRUSTER EXPERIMENTS TETHERED LAUNCH CAPABILITY SATELLITE 9 LOAD STUDIES





- Enclosed Flight Bay (70 X 40 X 30)
 Temp Conditioned -20 to +130 F
 - Static Test Stand (Pre-Flight)

- Cleanroom Integration Capability Optical Target 800 Meter From Bay

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Silo

SIDEWINDER

Plume Studies

SERGEANT

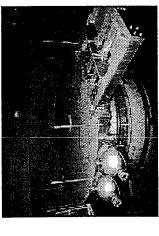
• VIPER

• SICBM



 26 Feet Dia X 86 Feet Deep Dual Silos

Centrifuge



RAP

- To 48 g at 21 Feet To 82 RPM
- To 30,000lb Test Article
- Temp Conditioned -300 to 500 F
- Humidity Conditioned to 95%

Solar Laboratory

THRUSTER • SOLAR

- 24 X 32 Autotrack Heliostat 10,000 to 1 Concentrator To 5.000 F

 - Continuous at 0.1 PSIA

DRAFT 24-Nov-00 Satellite Engine Complex Area 1-14



GENERAL AREA CAPABILITIES:

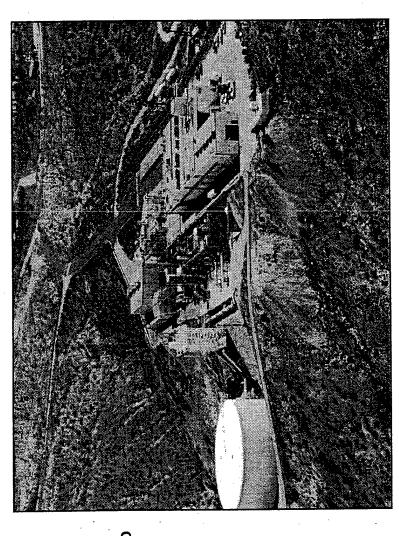
- Propane-fired steam/vacuum system, up to 6 hours run time, 120 Kft simulated altitude
- connected to C, D, E Chambers and Pump up Mechanical pump/diffusion system can be to 700 Kft Simulated Altitude
- Four Data Acquisition Systems:
- 6000 psi GN2, Ample Water, LN2, LOX, GH2, Propane Tankage

CELL CAPABILITIES: (current config)

- Each Chamber / Stand Rated to 425 lb of 1.1 TNT Equivalent Liquid Propellant
- 4 Vacuum Chambers for Engine/Component
- A Cell 1000 Lbf Thrust, 125 Kft Alt.
- C Cell 100 Lbf Thrust, 700 Kft Alt.
- D Cell No Thrust Stand, 260 Kft Alt.
- E Cell 300 Lbf Thrust, 260 Kft Alt.

3 Ambient Thrust Stands

- A Cell 15K Lbf Horizontal
- B Cell 15K Lbf Horizontal
- D Cell 5 Lbf HEDM Vertical



Festing History:

- Milstar Thruster
- Microcosm Low-Cost Engine
- AeroAstro Low Cost Engine 1998 Stoichiometric Gas Generator
- X-34 Fastrack Injector 1997
- SSME Pre-Burner Injector 1997
- High Energy Density Materials Microthruster (HEDM)
 - 51b Thruster Certification
- 3001b Thruster Certification

- NASP 1990-91
- 100lb Thrusters Shuttle Nose Thruster
- Small Cryogenic Engine

DRAFT 24-Nov-00 Satellite Engine Complex Area 1-14



GENERAL AREA CAPABILITIES:

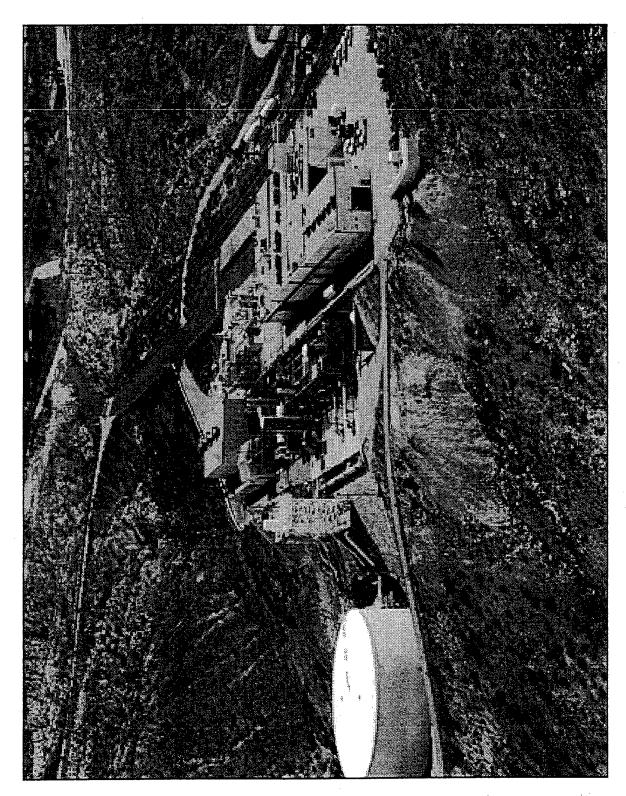
- Propane-fired steam/vacuum system, up to 6 hours run time, 120 Kft simulated altitude
- Mechanical pump/diffusion system can be connected to C, D, E Chambers and Pump up to 260 Kft Simulated Altitude
- C chamber can achieve 700Kft
- Three Data Acquisition Systems
- LABVIEW (2): 128 ch/100K Samples/Sec Throughput
- NEFF 470: 32 Channels/10K Samples/Sec Throughput
- 6000 psi GN2, Ample Water, LN2, LOX, GH2, Propane Tankage
- Solar Laboratory
- 0 to 48 G Centrifuge
- Flow Laboratory
- 2800 GPM @750 psi

CELL CAPABILITIES:

- Each Cell Rated to 425 lb of 1.1 TNT Equivalent Liquid Propellant
- Chamber A max thrust 5K lbf, horizontal
- Current config 1000 lbf thrust, 9' x 31'
 chamber, 120 Kft Altitude
- Chamber C max thrust 200 lbf, horizontal
- current config 100 lbf thrust, 7' x 12'
 chamber, 700 Kft Altitude
- Chamber D max thrust 5K lbf, horizontal
- current config No thrust stand in Chamber,
 8' x 16' chamber, 260 Kft Altitude
- Chamber E maximum thrust 5K lbf, vertical
- current config 300 lbf thrust, 9' x 20'
 chamber, 260 Kft Altitude
- 3 Ambient Thrust Stands
- A Cell 15K lbf horizontal, thrust stand
- B Cell 15K lbf horizontal, thrust stand
- D Cell 5 Ifb vertical, thrust stand

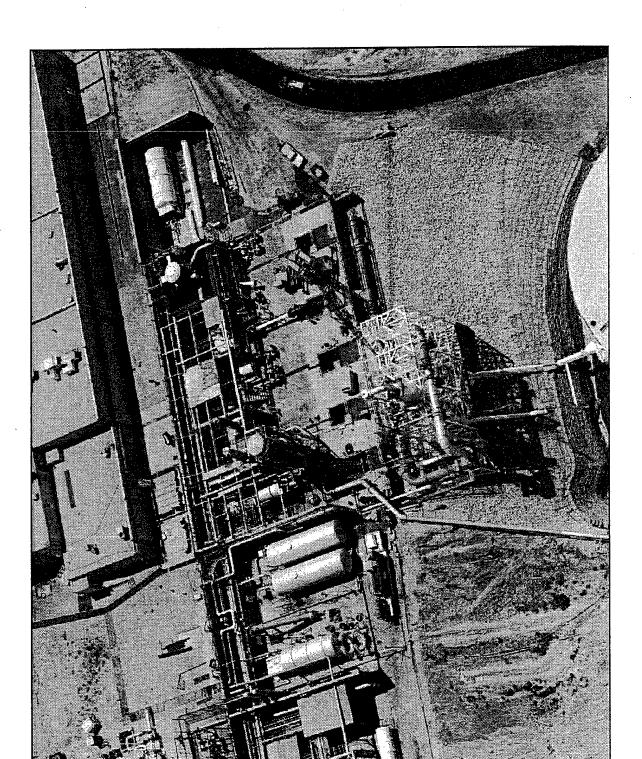


Area 1-14





Area 1-14





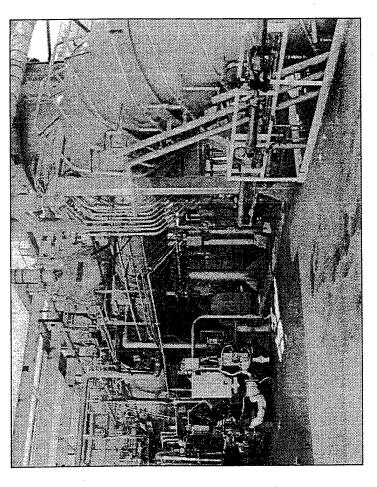
DRAFT 24-Nov-00 Satellite Engine Complex **Test Cell A**



ADDED SLIDE

CAPABILITIES:

- · Ground level and altitude testing
- Altitude simulation to 120,000 feet
- Maximum run time; 6 hours
- Chemical steam generator
- Maximum thrust
- Altitude; 5,000 lbs, horizontal
- Ground level; 15,000 lbs, horizontal
- Current thrust
- Altitude; 1,000 lbs, horizontal
- Ground level; 15,000 lbs, horizontal
- Cell 27 feet x 31 feet x 19 feet high
- · Chamber 8.5 feet diameter x 31 feet long
- 1,000 lb overhead traveling crane
- Propellants
- LO2; 500 gal @ 1,500 psi
- GH2; 300 CuFt Water volume, maximum 3000 psi
- 425 lbs of TNT equivalent 1.1 class propellant

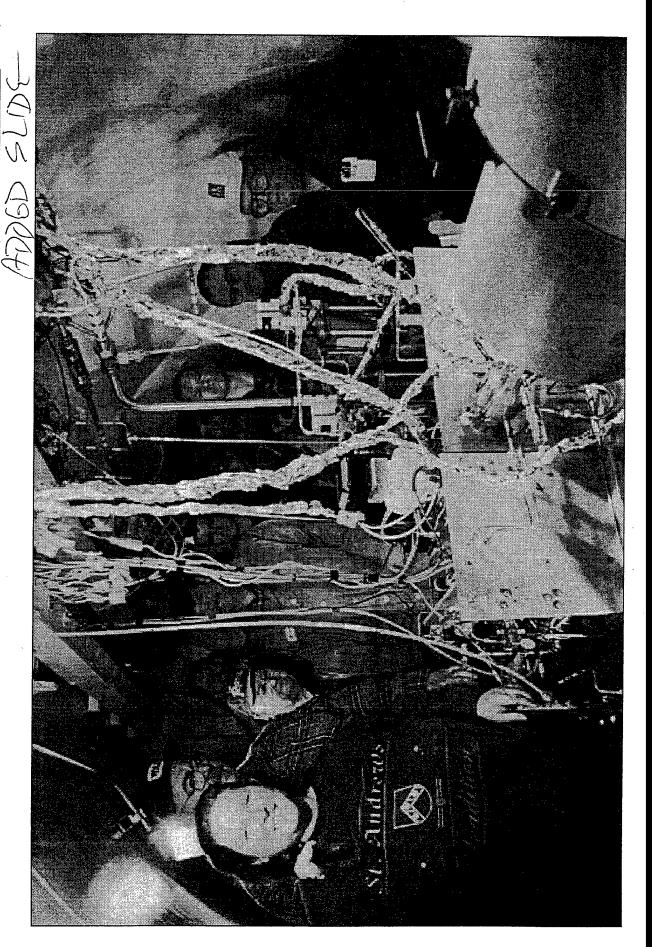


TESTING HISTORY:

- 100 lb Space Shuttle Nose Thruster 1970's
- NASP 1990 1991
- Stochiometeric Gas Generator 1998
- Throttling Altitude Engine 1962 1965
- Small Cryogenic Engine

ERAFT 24-Nov-00 Fuel Rich Gas Generator 1-14 A Cell









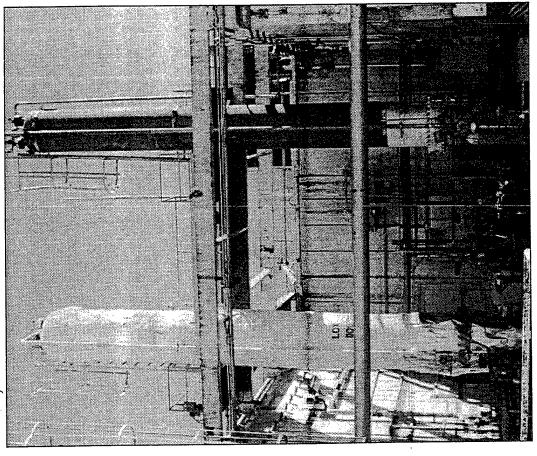
CAPABILITIES:

- Ground level testing
- · Maximum thrust; 20,000 lbs, horizontal
- Current configuration; 20,000 lbs, horizontal
- Cell 27 feet x 31 feet x 19 feet high
- **Propellants**
- LO2; 1,400 gal @ 1,100 psi
- RP1; 1,400 gal @ 1,100 psi
- 425 lbs of TNT equivalent 1.1 class propellant

TESTING HISTORY:

- Atlas Vernier Engine 1994 1995
- Aero Astro Engine 1998
- Microcosm Low-Cost Engine
- High Energy Density Materials Microthruster (HEDM)

ADDED SCIDE



AeroAstro, 1 Mar 95 1-14 B Cell





DRAFT 24-Nov-00 Public release.ppt

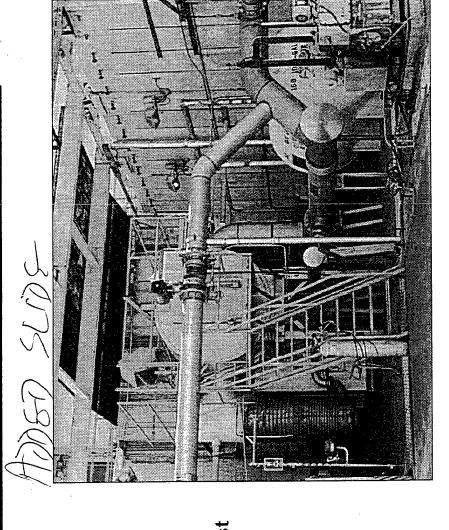
DRAFT 24-Nov-00 Satellite Engine Complex **Test Cell C**

Public release.ppt



CAPABILITIES:

- Altitude testing
- Altitude simulation to 700,000 feet
- Mechanical and diffusion pumps
- Maximum thrust; 200 lbs, horizontal
- Current Configuration; 2 Each 10 lb thrust stands
- Cell 27 feet x 31 feet x 19 feet high
- Chamber 12 feet diameter x 7 feet long
- **Propellants**
- N2H4; 6 tanks, 40 gal @ 1,350 psi
- LN2; 1 tank, 1000 gal @ 125 psi
- 425 lbs of TNT equivalent 1.1 class propellant



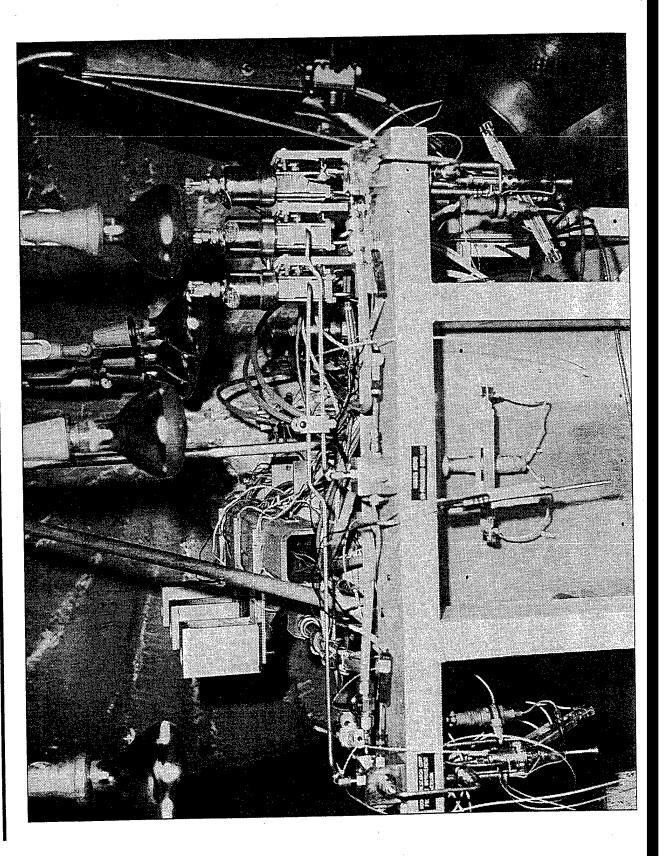
TESTING HISTORY:

- MILSTAR 5 lb Thruster Certification, early 80's
- Teflon pulsed plasma thruster, 1970's

1-14 C Cell ANSO 5 lb Thruster "Life Test" DRAFT 24-Nov-00

Public release.ppt









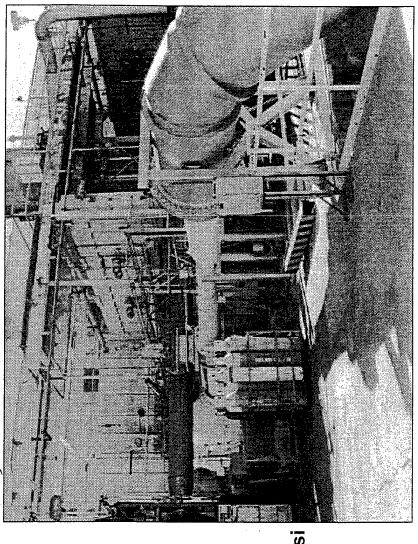
CAPABILITIES:

- Altitude Testing
- Altitude simulation to 260,000 feet
- Mechanical and diffusion Pumps
- Maximum thrust; 1,000 lbs, horizontal
- Current configuration; no thrust
- Cell 27 feet x 31 feet x 19 feet high
- Chamber 8 feet diameter x 16 feet long
- Propellants
- N₂O₄; 2 tanks, 75 gal @ 1,400 psi, 2,000 psi
- $\mathsf{N_2H_4}$; 2 tanks, 75 gal @ 1,500 psi
- Glycol Conditioning -24F To +155F

LN₂; 2 tanks, 1,000 gal @ 125 psi

 425 lbs of TNT equivalent 1.1 class propellant

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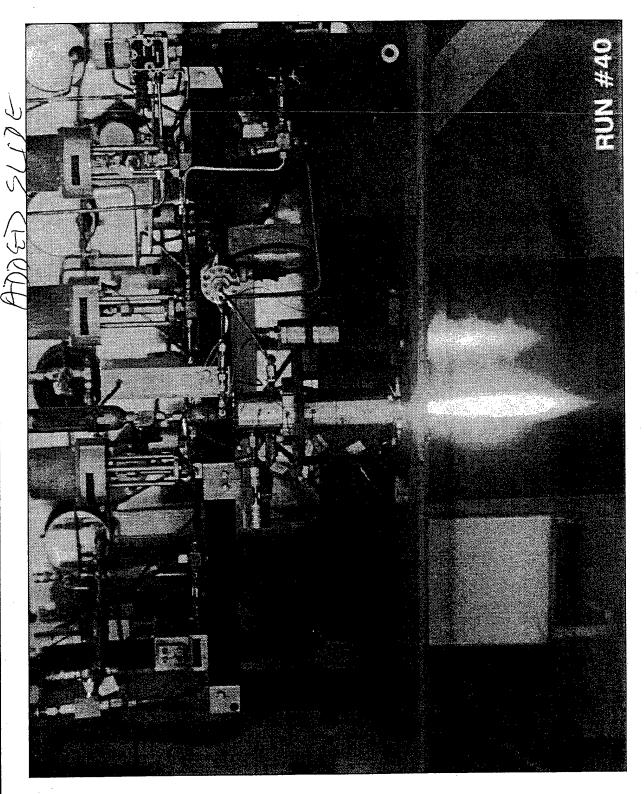


TESTING HISTORY:

- 300 lb Hydrazine Thruster Certification
- High Energy Density Materials (HEDM) 1991 1992
- Milstar Pulsiong Bipropellant Engine, early 90's

DRAFT 24-NovHigh Energy Density Materials (HEDM) 1-14 D Cell





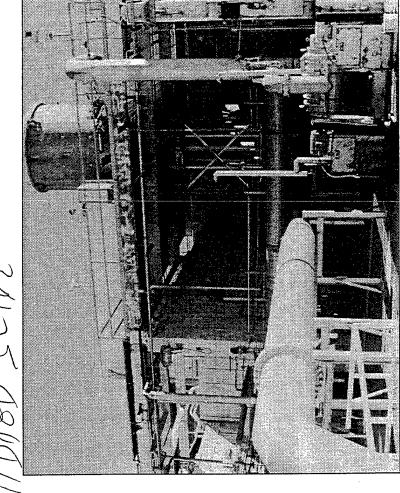




CAPABILITIES:

- Altitude testing
- Altitude simulation to 260,000 feet
- Mechanical and diffusion pumps
- Maximum thrust; 5,000 lbs, vertical
- Current configuration; 300 lbs, vertical
- Cell 27 feet x 31 feet x 19 feet high
- Chamber 9 feet diameter x 20 feet long
- Propellants; shared with D cell
- N₂O₄; 2 tanks, 75 gal @ 1,400 psi, 2,000 psi
 - N₂H₄; 2 tanks, 75 gal @ 1,500 psi Glycol Conditioning -24F To +155F
- LN₂; 2 tanks, 1,000 gal @ 125 psi
- 425 lbs of TNT equivalent 1.1 class propellant

ANSD 3011A



TESTING HISTORY:

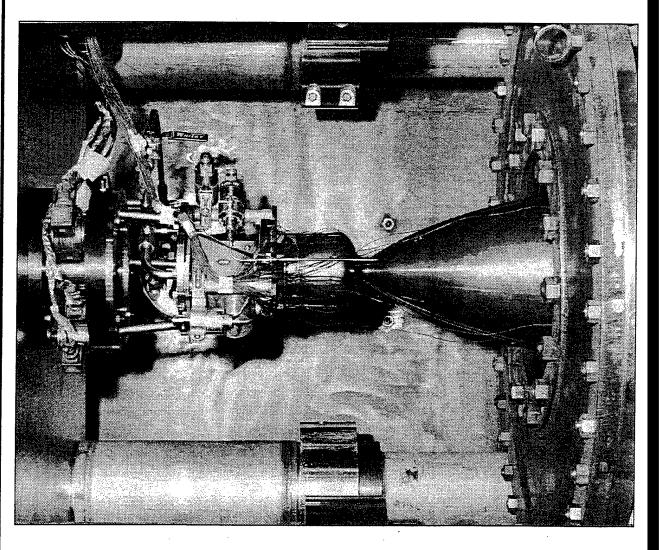
300 lb Hydrazine Thruster Certification

DRAFT 24-No. 300 lb Thrust N2H4 Orbit Adjust Engine









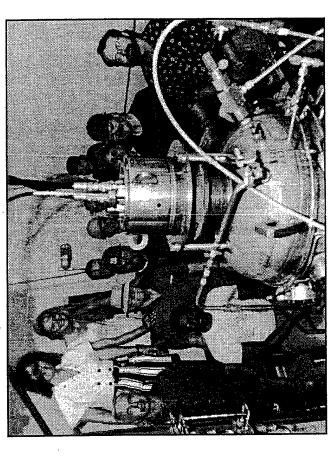


DRAFT 24-Nov-00 Flow Laboratory Area 1-14



CAPABILITIES:

- · Multi-element injector to 1100 psi and 2800 gpm
- Single element Injector to 2000 psi and 32 gpm
- Modern optical design
- Flow visualization
- Flexible changeout
- Mass patternization
- Simulation for liquid
- Flow checkout facility
- Modern optical diagnostics
- Flow visualization
- Flexible change-out capability to accommodate different kinds of injectors
- Mass patternization via 27 element transversable linear array
- Simulation of liquid rocket engine manifold cross flow effects
- Flow checkout facility to verify injector design prior to hot firing



PAST TESTING:

- XLR-132 Injector
- Microcosm Injector

FUTURE TESTING:

- Integrated Powerhead Pre-Burner Injector
- Rocketdyne Hybrid Injector
- Pac-Astro Injector
- **Arcjet Platelet Injector**
- X-34 Fastrack Injector 1997
- SSME Pre-Burner Injector 1997





GENERAL AREA CAPABILITIES:

- Unique facility provides full scale, single element windowed cold flow Injector test capability up to 2000 psi
- Injector change-out capability to test most injector geometrys
- Simulate engine injector manifold cross flow effects
- Drop size and velocity measurement capability

LAB CAPABILITIES:

- 2000 psi, 10 ft3 chamber
- · Liquid flow rates to 32 gpm
- Modern optical diagnostics
- Malvern line-of-sight fraunhoffer diffraction instrument
- Aerometrics phase doppler particle analyzer
- Coaxial beam particle analyzer
- Greefield imaging particle analyzer
- Flow visualization
- Spray mass distribution measurements with 27 element traversable array

BRAFT 24-NHigh Pressure Injector Characterization Injector Design Methodology Chamber



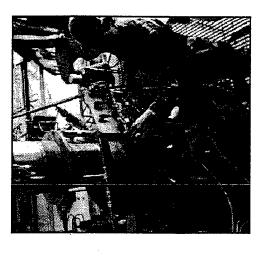
LASER DROPLET DIAGNOSTICS



GOALS

- Cost Effective Evaluation of Injector Designs
- Characterize the Effects of Injector Design Features on Performance and Stability

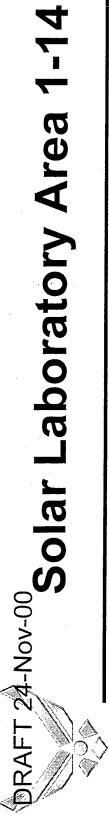
2000 psi PRESSURE VESSEL



TYPICAL IMPINGING INJECTOR SPRAY

ACCOMPLISHMENTS

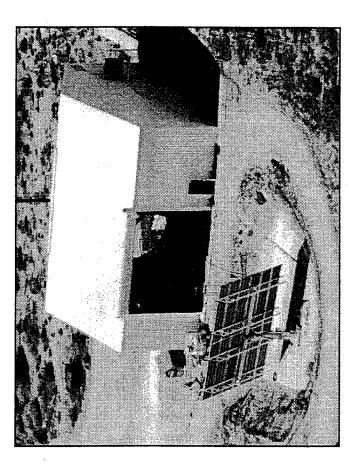
- In-House Testing 2000 PSI
- Atomization and Mixing Capabilities
- State of the Art Laser Measurements
- Manifold and Orifice Hydraulics





CAPABILITIES:

- 10,000: 1 Concentrator
- 32'x 2' sun tracking heliostat
- · 25 kilowatt concentrator, up to 5800 degrees fahrenheit
- 2.5 gram/sec hydrogen or 5 gram/sec helium propellant flow rates
- · 11b thruster stand
- 30" x 30" chamber
- 750 Kft altitude
- · 32 Channel, 10kHz, NEFF 470 data acquisition system
- 6000 psi GN2



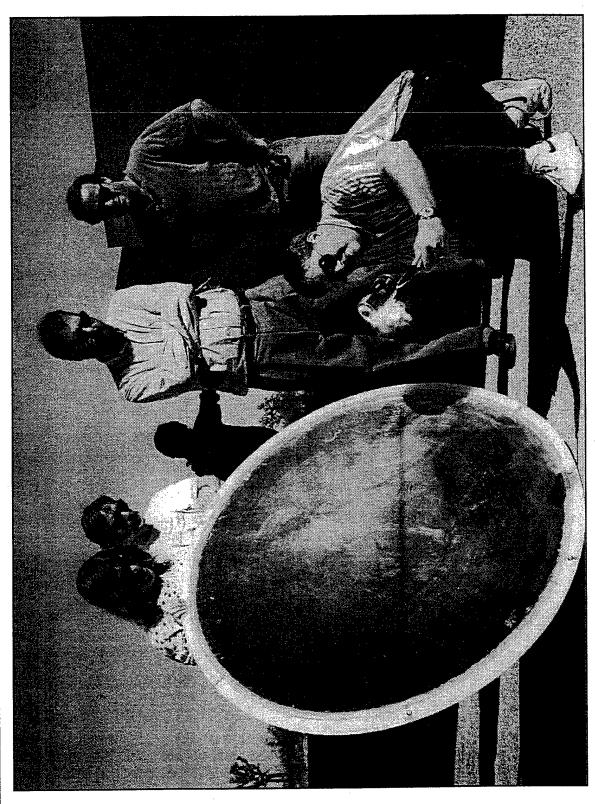
TESTING HISTORY:

- Secondary Concentrators Attached Black Body Cavity Receivers with
- Porous Disk Test Bed
- Solar Bi-Modal Cavity Receiver
- Video Flux Mapper, Water Filled Calorimeter
- Rhenium Tube Cavity Thruster
- Reticulated Vitreous Carbon Calorimeter



Rigidized Concentrators





1.2 meter Rigidized

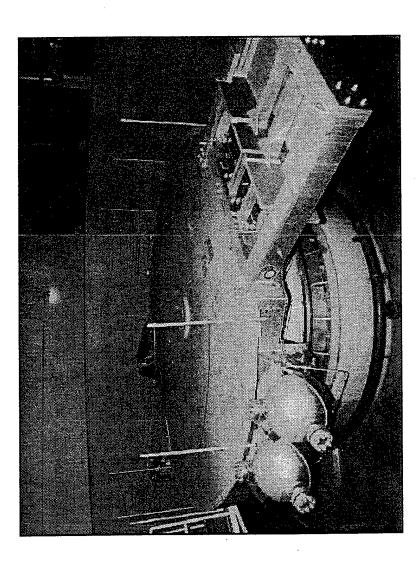


DRAFT 24-Nov-00 Centrifuge Facility Area 1-14



CENTRIFUGE CAPABILITIES:

- Maximum G range
- 0 to 30 g at 13 foot radius
- 0 to 48 g at 21 foot radius
- 0 to 82 RPM
- Acceleration to 30 g in 5 minutes
- 60,000 lb total capability
- **Environmental capability**
- 0 to 95 percent humidity (-300 to +500 degree F)



TESTING HISTORY:

- Solar Parabolic Dish
- 2.75 mm Rocket Assisted Projectile (RAP)





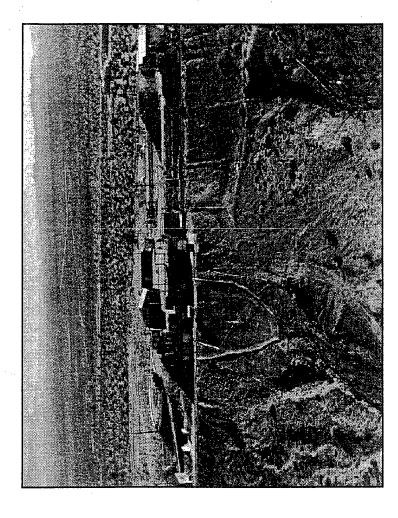
GENERAL AREA CAPABILITIES:

- Originally designed to test liquid rocket engines for research aircraft (X-15, X-1, X-2)
- 6,000 psi GN2 cross country line
- 14 inch water main
- · 440 VAC facility power
- Mechanical shop with 2 ton crane

CELL CAPABILITIES: (current config)

- Cell 1 425 lbs. of 1.1 solid propellant
- Prepare tensile test specimens
- Cell 2 100 lbs. of 1.1 solid propellant

 Rough cutting large pieces of propellant
- · Cell 3 50 lbs. of 1.1 solid propellant
- Explosion resistant window
- Cell 4 Office / control room for Cells 1, 2, and 3
- Cell 5 75 lbs. of 1.1 solid propellant
- Initial weighing, measuring, and trimming
 - Fragmentation testing
- Cell 6 Control room for cells 5 and 7
- Cell 7 425 lbs. of 1.1 solid propellant
- 4 environmental aging chambers
- Cell 8 20 lbs. of 1.1 solid propellant Cell 12 - 100 lbs. of 1.1 solid propellant
 - Environmental propellant storage



TESTING HISTORY

- Project Showboat
- · Solid propellant Aging
- Ignition Delay
- Charged Nozzle

RAFT 24-Nov-0Solid Propellant Laboratory Complex Area 1-30



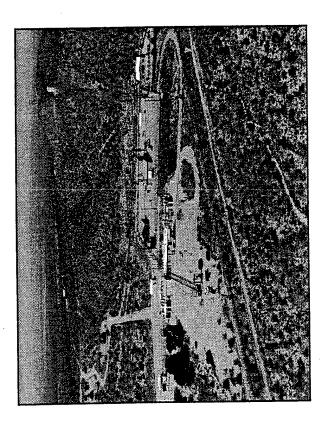
GENERAL AREA CAPABILITIES:

- Designed to formulate, mix, cast, cure and study, high energy propellants
- Environmental conditioning
- 6,000 psi GN2 cross country line
- 6 Inch water main
- 50,000 gallon water storage
- 440 VAC and 28 VDC stand power
- Data acquisition and control system
- Over 30 mechanical shop buildings, preparation cells, and test stands

COMPLEX CAPABILITIES: (current configuration)

- Propellant storage bunkers, 10 each
- Maximum 5,000 lb of 1.1 propellant
- Propellant aging cells, 12 each
- Heat and humidity controlled
- Propellant processing cells, 11 each

 Processing propellants, binders, and placticizers
- Maximum of 100 lb of 1.1 propellant per cell
- · Propellant evaluation facility,
- Tensile testing
- Strand burning
- Propellant test stands and cells



TESTING HISTORY:

- Microwave Burner 1986 1987
- Combustion Stability 1983 1987
- Sidewinder Reduced Smoke
- Maverick Reduced Smoke

Rotating Valve 1981

20mm RAP 1973

40mm RAP 1972 30mm RAP 1974

Titan Failure Study 1986

- PeaceKeeper Stage I 1976
- PeaceKeeper Stage II 1976
- PeaceKeeper Stage II Failure Study 1982
- PeaceKeeper Stage III Failure Study 1985
- HMX Studies (Hardened structure Munitions) 1974

PRAFT 24-Nov-0 Solid Propellant Laboratory Complex Area 1-30



GENERAL AREA CAPABILITIES:

- · Designed to formulate, mix, cast, cure and study, high energy propellants
- Environmental conditioning
- 6,000 psi GN2 cross country line
- 6 Inch water main
- 50,000 gallon water storage
- 440 VAC and 28 VDC stand power
- Data acquisition and control system
- Over 30 mechanical shop buildings, preparation cells, and test stands

COMPLEX CAPABILITIES:

- · Propellant storage bunkers, 10 each
- Earth covered bunker
- Above ground bunker
- Maximum 5,000 lb of 1.1 propellant
 - Propellant aging cells, 8 each
- Heat and humidity controlled
 - From (-65 to +500) degrees F
- Processing propellants, binders, and placticizers · Propellant processing cells, 11 each
- Speed and temperature controlled mixers
- Blast proof windows or remote television monitors
 - Maximum of 100 lb of 1.1 propellant per cell
 - Some limited to 25 lb

COMPLEX CAPABILITIES (continued):

- Propellant evaluation facility
- Tensile, friction, and drop weight testing
- Rheometrics mechanical and stress spectrometers
 - Strand burning
- Propellant test stands and cells
- Test cell 25
- Pulling and twisting tensile tester
- Test cell 26
- Combustion bomb window
- Test cell 27
- 60,000 volt electrostatic discharge testing
- **Test stand 34**
- Fluid energy mill
- Test stand 44
- Propellant burn sensitivity

TESTING HISTORY:

- Sidewinder 20, 30, 40mm RAP 1972-1974
- Maverick
- Rotating Valve 1981
- Combustion Laser
- Titan

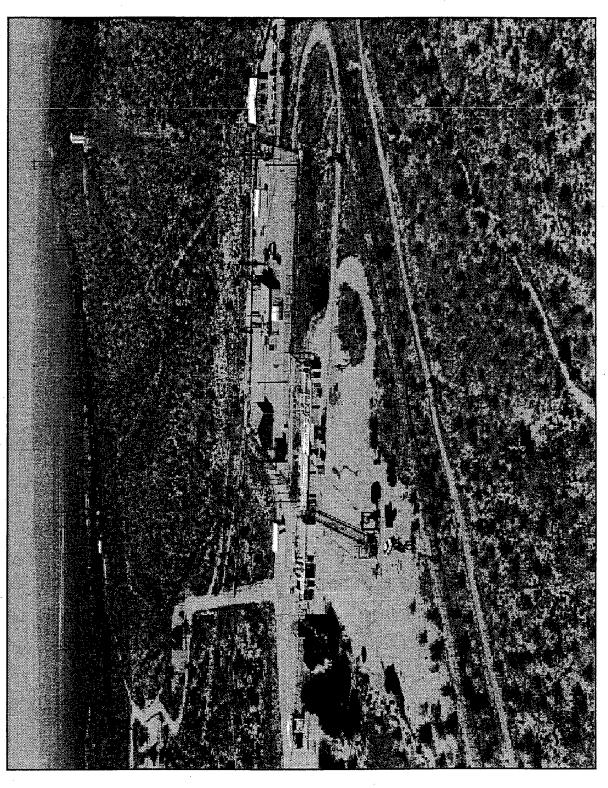
PeaceKeeper 1976-1985

Rotating Valve

HMX Studies (Hardened Structure Munitions) 1974

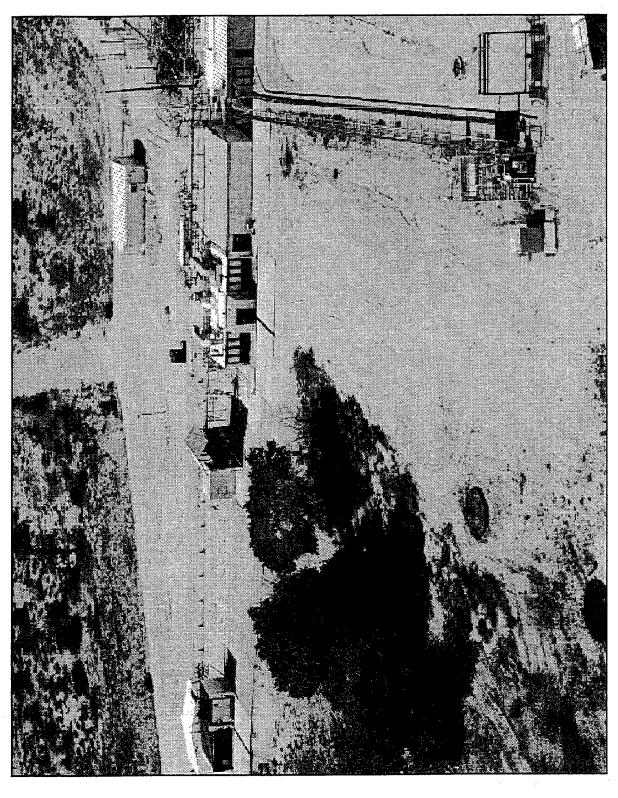
SRAFT 24-Nov-0 Solid Propellant Laboratory Complex Area 1-30





SRAFT 24-Nov-0 Solid Propellant Laboratory Complex Area 1-30





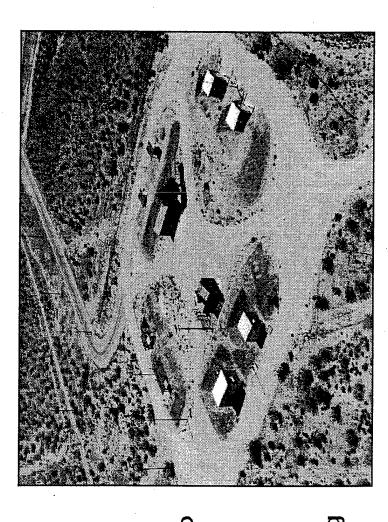


Propellant Aging Cells Area 1-30



CELL CAPABILITIES:

- Ground level environmental aging,
 12 cells
- Each cell is approximately 64 cubic feet
- Temperature control From -65 to +500 degrees F.
- Humidity control
- 2,400 lb of 1.1 TNT equivalent propellant total for 12 cells
- Remote environmental conditioning system
- Data acquisition and health monitoring



TESTING HISTORY:

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PRAFT 24-Nov-0Motor Component Complex Area 1-32

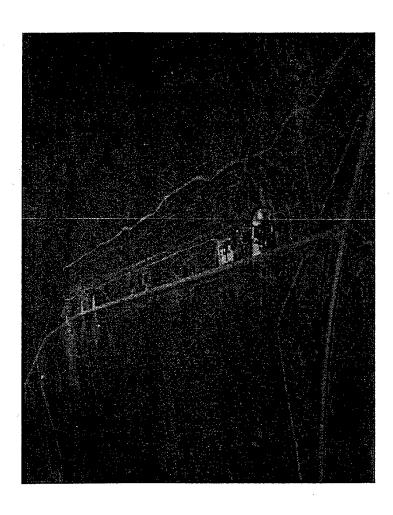


GENERAL AREA CAPABILITIES:

- Plume diagnostics analysis system
- High hazard motor / propellant testing
- Hydrogen injector system
- Environmental conditioning
- 5,000 psi GN2 cross country line
- 6 inch water main
- 440 VAC and 28 VDC stand power
- Data acquisition and control system
- Mechanical shop with 2 ton crane
- Receiving and inspection station
- 50 ton crane
- Environmental conditioning

STAND CAPABILITIES: (current config)

- Pad 1 250,000 Lbf thrust, horizontal
- Pad 2 150,000 Lbf thrust, horizontal
- Pad 3 10,000 Lbf thrust, horizontal
- Pad 5A / 5B / 5C 36,000 Lbf thrust, horizontal



TESTING HISTORY:

- Sidewinder Minuteman Sp
- Shuttle PeaceKeeper HIPPO
- Small ICBM Taurus Ti
- Hydrogen Augmented Solid Rockets
- Ammonium Perchlorate

PRAFT 24-Nov-04 Motor Component Complex **Area 1-32**



GENERAL AREA CAPABILITIES:

- 6,000 psi GN2 cross country line
- 6 inch water main
- 440 VAC and 28 VDC stand power
- Data acquisition systems
- LabView; 64 channels, 100,000 samples/sec
- **Control systems**
- Allen-Bradley; programmable logic controller
- Mechanical shop with 2 ton crane
- Receiving and inspection station
 - 50 ton crane
- **Environmental conditioning**

TEST STAND CAPABILITIES:

- **Ground level testing**
- Environmental conditioning
- Horizontal or vertical orientation PAD 1 - maximum thrust 1M lbf.
- (Current configuration) 250,000 lbf. thrust
- 10 ton overhead crane, 7,000 lb of 1.1 or 50K of 1.3 solid propellant

PAD 2 - maximum thrust 1M lbf.

- (Current configuration) 150,000 lbf. thrust
 - 15 ton overhead crane, 7,000 lb of 1.1 or 50K of 1.3 solid propellant

TEST STAND CAPABILITIES:

PAD 3 - maximum thrust 60,000 lbf.

- · (Current configuration) no thrust,1,000 lb of 1.1 or 5K of 1.3 solid propellant
- High hazard motor / propellant / gun testing PAD 5A / 5B / 5C - maximum thrust 36,000 lbf.
- 70 lb of 1.1 or 180 lb of 1.3 solid propellant
- Onboard automatic calibration system 99.9%
- Pad 5A (Current configuration) 12,000 lb thrust,
 - -Plume diagnostics analysis system
- Pad 5B (current configuration), 10,000 lb thrust Pad 5C 36,000 lbf. thrust, spin capability,
- —Hydrogen injection system

TESTING HISTORY:

- Minuteman Sidewinder
- Taurus PeaceKeeper Sparrow
- **Ammonium Perchlorate**

Durandahl

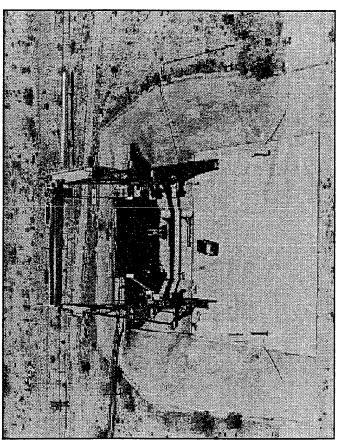
HIPPO

- Pegasus Small ICBM
- 30mm RAP Minuteman
- 20mm RAP **Hydrogen Augmented Solid Rockets**



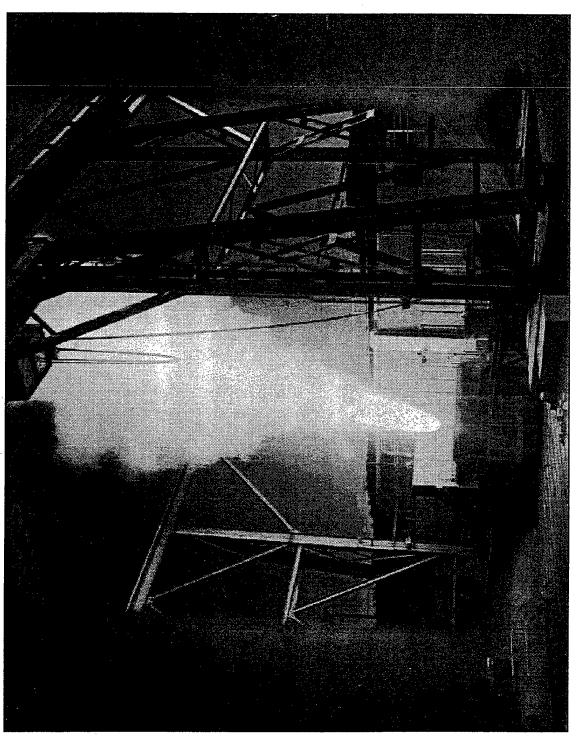
CAPABILITIES:

- Ground level testing
- Maximum thrust 1,000,000 lbf. horizontal or vertical
- Current thrust
- 250,000 lbf. horizontal, six-component, automatic calibration
- 25,000 lbf. side force
- 30' x 45' concrete pad
- 7,000 lb of 1.1 or 50,000 lb of 1.3 solid propellant
- Environmental enclosure (temperature humidity)
- 10 ton traveling overhead crane



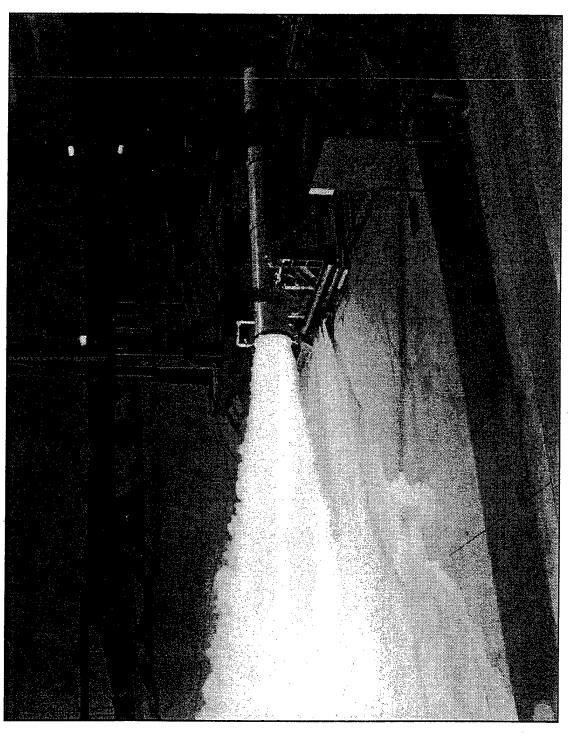
- Minuteman
- Titan
- PeaceKeeper
- Viper
- SuperBATES
- **Trident**





Thrust Vector Control (TVC) Test



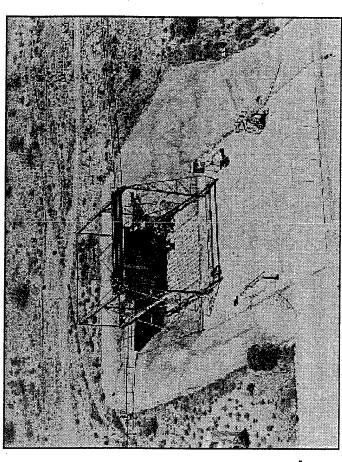


Nozzleless Booster 1985



CAPABILITIES:

- Ground level testing
- Maximum thrust 1,000,000 lbf. horizontal or vertical
- Current thrust
- 150,000 lbf. horizontal single axis, automatic calibration
- -99.85 % thrust measurement accuracy
- -1 to 4 segments, up to 34 inch diameter
- 30' x 45' concrete pad
- 7,000 lb of 1.1 or 50,000 lb of 1.3 solid propellant
- Environmental enclosure (temperature humidity)
- · 15 ton traveling overhead crane



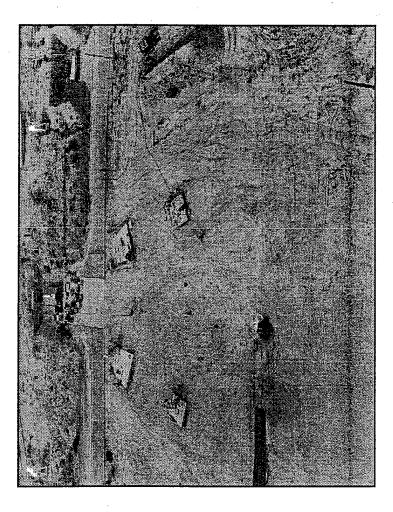
- High Internal Pressure Producing Orifice (HIPPO)
- Small ICBM (TVC Shoot Off)
- 84" Diameter, Materials Testing Motor (CHAR)
- **SuperBates**

Area 1-32 Test Stands 3A, B, C, & D DRAFT 24-Nov-0High Hazards Test Stand



CAPABILITIES:

- Maximum thrust 10,000 lbf, horizontal
- Current thrust
- No thrust stand installed
- 1,000 lb of 1.1 or 5,000 lb of 1.3 solid propellant
- 2 ton traveling overhead crane
- Gun target



TESTING HISTORY:

Sidewinder

Sparrow

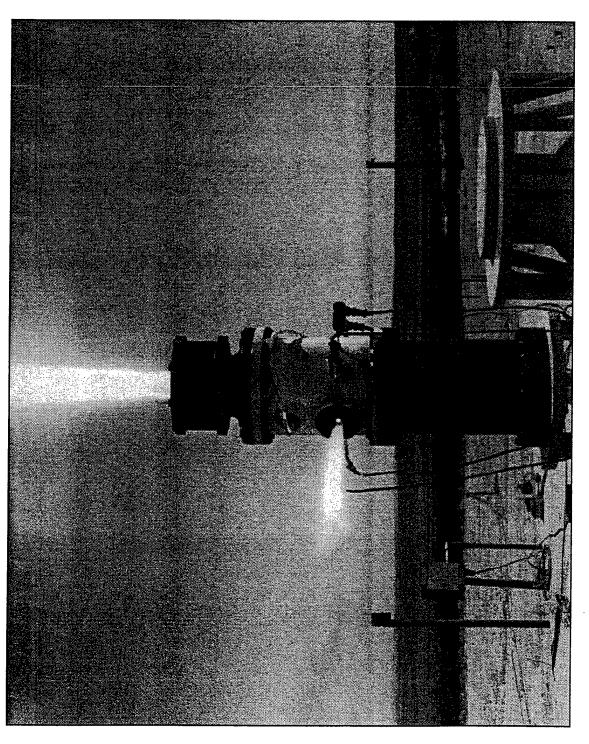
- Somm RAP
- Ammonium Perchlorate

30mm RAP

- Hot Gas Valve
- F16 Emergency Hydrazine Generator
- Minuteman Critical Diameter Definition

DRAFT 24-Nov-0High Hazards Test Stand Area 1-32 Test Stand 3A



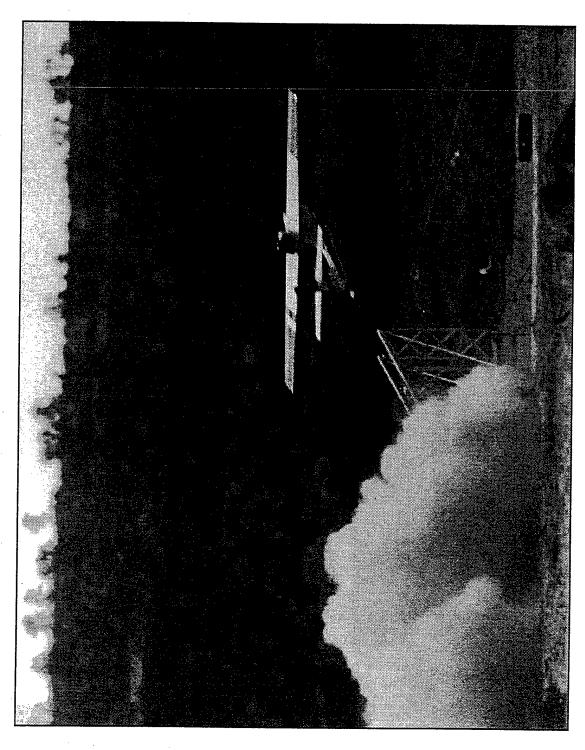


Integrated Stage Thrust Vectoring Test, 1982

DRAFT 24-Nov-(Migh Hazards Test Stand 3A

Test Area 1-32

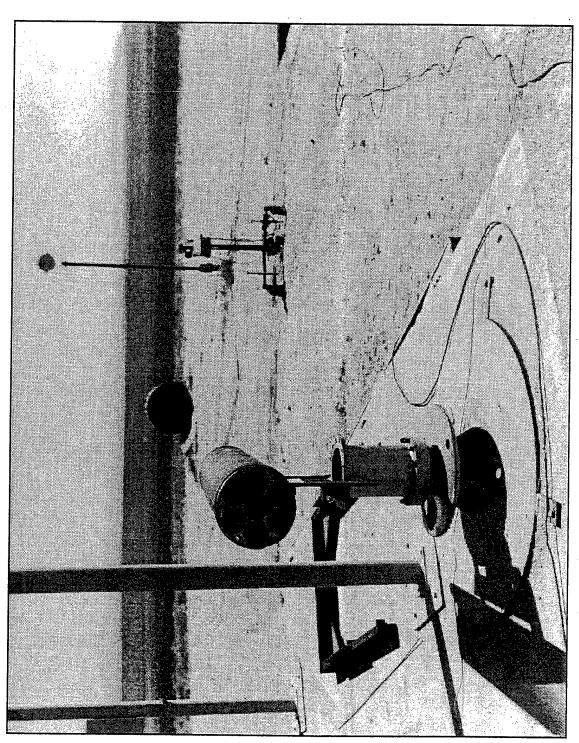




Remotely Piloted Vehicle

DRAFT 24-Nov-High Hazards Test Stand 3A Fest Area 1-32





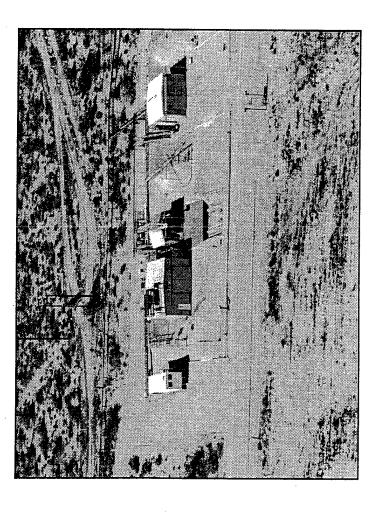
30mm Rocket Assisted Projectile (RAP)

PRAFT 24-Nov16 & 70 Ib BATES Motor Pads -Area 1-32 Pads 5A, 5B, & 5C



CAPABILITIES:

- · 70 lb of 1.1 or 180 lb of 1.3 solid propellant
- Onboard automatic calibrating system 99.9% accuracy
- One to four segments, up to 14 inch diameter
- Test stand 5A
- Maximum thrust 12,000 lbs; current thrust 12,000 lbs
- Plume diagnostics system
- Mean particle sizing
- Particle capture
 - Visible UV & IR
- Thermal image recording
- 3 Wideband IR radiometers
- Near IR fourier transform spectrometer
- Test stand 5B
- Maximum thrust 10,000 lbs; current thrust 10,000 lbs
- Test stand 5C
- Maximum thrust 36,000 lbs; current thrust 36,000 lbs
- Motor Spinning Capability
- Hydrogen Injection System

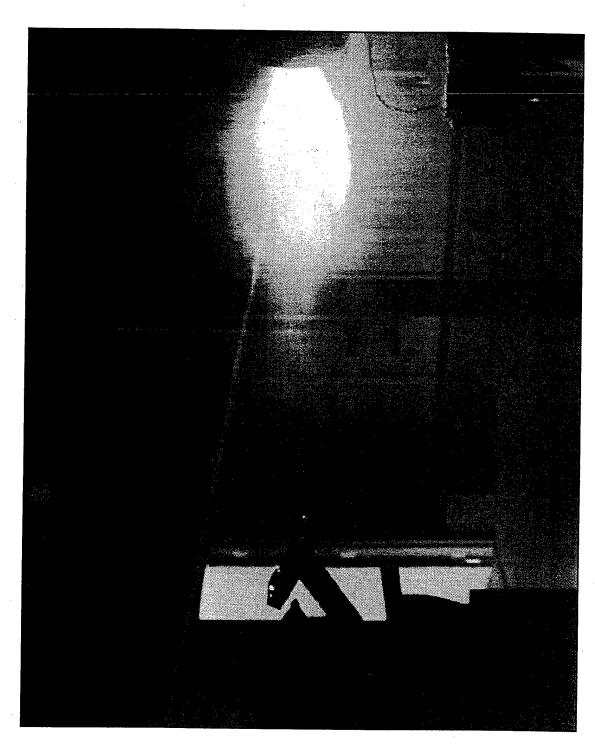


- Sidewinder
- Sparrow
- PeaceKeeper
- Shuttle
- Small ICBM
- Minuteman
- · 30mm RAP · 20mm RAP
- Durandahi
- Ammonium Perchlorate
 - Hydrogen Augmented Solid Rockets



BATES Motor Pad Area 1-32, Pad 5A





15 lb Bates / Plume Test





GENERAL AREA CAPABILITIES:

- 6,000 psi GN2 cross country line
- 16 in. water line to 100,000 gal source
- 440 VAC and 28 VDC stand power
- Accessible for A and B pads, available for D pad
- Mechanical shop
- With 2 ton traveling overhead crane

TEST STAND CAPABILITIES:

- **Ground level testing**
- Storable and solid propellant
- 1-36A Pad, maximum thrust, 4M lbf., horizontal
- 1M Lbs TNT equivalent
- · 1-36B Pad, inactive
- 1-36D Pad, explosive detonation studies
- 1M Lbs TNT equivalent

- PeaceKeeper Flight Termination Guidance
- Stage I / III / III 1980 -
- PeaceKeeper Advanced Development Program
- Titan III, 120 Inch Solid
 Ammonium Perchlorate
 - - Silo Fire Safety
- Solid Propellant Hazards Study (SOPHY)

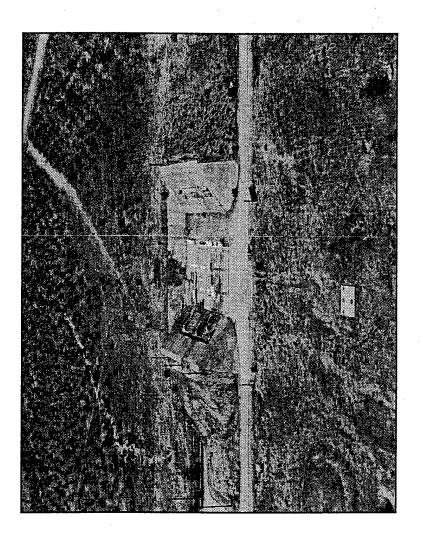
Area 1-36, Horizontal Test Pad A DRAFT 24-Nov-00 Motor Behavior Complex



CAPABILITIES:

- **Ground level testing**
- Storable and solid propellant
- Horizontal bermed bare pad
- Maximum thrust, 4M lbf.
- 1M Lbs TNT equivalent

- PeaceKeeper Flight Termination Ordinance Stage I / II 1980 -
- PeaceKeeper Ordnance Advanced Development Program
- Titan III, 120 Inch Diameter, Solid Strap
- Minuteman Stage II
- Minuteman Stage III





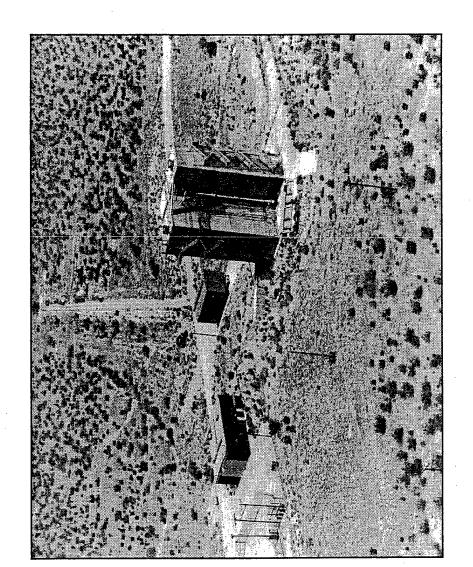


CAPABILITIES:

- Ground level testing
- 1-36B pad, inactive

TESTING HISTORY:

Titan III, 120 Inch Diameter, Solid Strap On





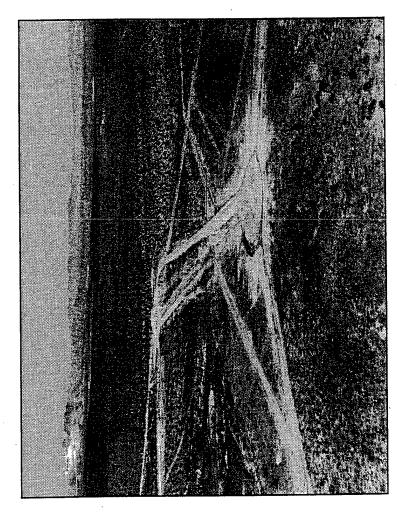


FACILITY CAPABILITIES:

- Data acquisition and control system
- 24 channel high-speed Le Croy digital recorder, 300mHz
- 28 channel frequency modulated tape recorder
- PC based LABVIEW control system

TEST STAND CAPABILITIES:

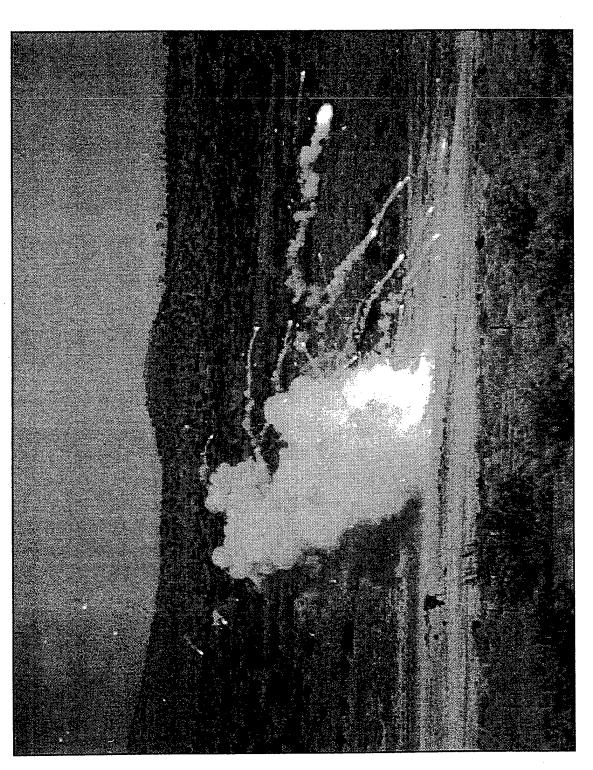
- **Ground level testing**
- Storable and solid propellant
- Detonation, high hazard, and explosive studies
- 150 foot diameter cleared ground pad
- 1-36D pad, maximum explosive capability
- 1M lbs TNT equivalent
- Ignition system
- Standard 28 VDC
- 5,000 VDC explosive bridgewire circuit



- PeaceKeeper Flight Termination Stage III
- Ammonium Percholorate
- Silo Fire Safety
- Space Launch Safety Studies
- Solid Propellant Hazards Study (SOPHY)
- Tool Drops on Minuteman Stage III

Area 1-36, Detonation Test Pad D DRAFT 24-Nov-00 Motor Behavior Complex





SuperHIPPO Motor Impact Studies 1992

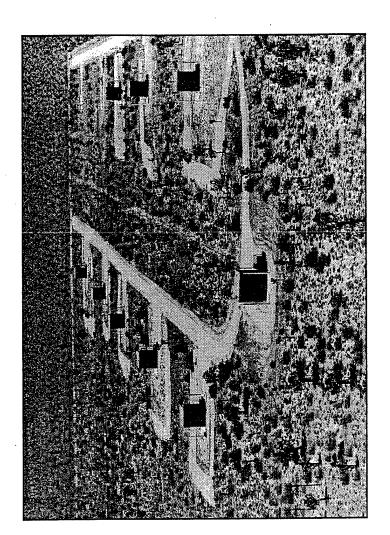


DRAFT 24-Nov-00 Propellant Storage Area Area 1-38



CAPABILITIES:

- 9 storage buildings
- Each building 24 foot x 31 foot
- 20 foot vertical clearance
- 200,000 lbs of 1.3 TNT equivalent Sited for 50,000 lbs of 1.1 or propellant
- **Environmental capability**
- **Temperature**
- Humidity





Area 1-40

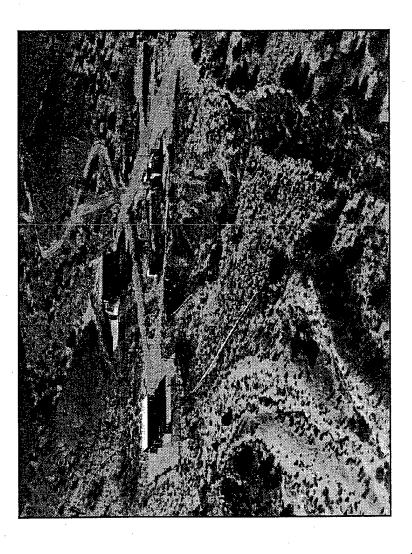


CAPABILITIES:

- Propellants stored since 1971
- 1,500 psi GN2 Cross country line
- 6 inch water main from area 1-14
- · 440 VAC facility / stand power
- · Mechanical shop

TEST STAND CAPABILITIES:

- · Pad A / B maximum thrust 5,000 lbf.
- Current configuration; inactive
- No thrust stand
- Pad C / D maximum thrust 50,000 lbf.
- Current configuration; inactive
- No thrust stand
- Mechanical shop aging building
- · Liquid propellant long term storage studies
- CLF5
- Firex system
- · Portable heating and air conditioning



- Bi-Propellant Oxidizer Feed System
- Tank Storability



DRAFT 24-NSV-00 Environment Propulsion Complex Area 1-42

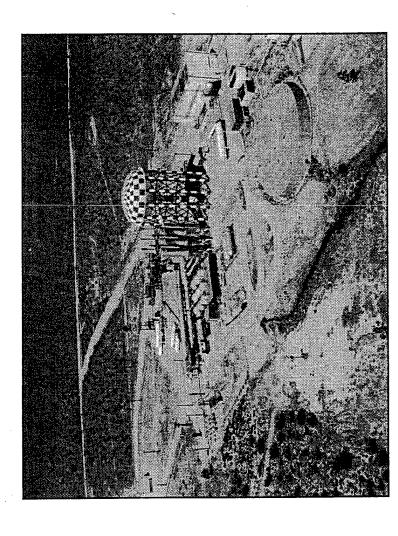


GENERAL AREA CAPABILITIES:

- Propane-fired steam / vacuum system
- Altitude simulation to 120,000 feet (A,B,D
- 400 to 1800 seconds duration
- Mass flow 600lb/sec EWA 70
- 1,800,000 gallon water catch tank
 - Mechanical pumped vacuum systems
- Altitude simulation to 125,000 feet E cell
- Altitude simulation to 650,000 feet SPEF chamber
- 6,000 psi GN2 cross country line
- 6 Inch water main
- 440 VAC and 28 VDC stand power
- Data acquisition and control system
- 192 channel, 100,000 sample per second, data system
- 256 channel programmable logic control system
- · Mechanical shop with 2 ton crane

CELL CAPABILITIES: (current configuration)

- Altitude simulated testing
- A cell 60,000 lbf. thrust, horizontal D cell 20,000 lbf. thrust, horizontal
- B cell 50,000 lbf. thrust, vertical
- SPEF chamber, no thrust



TESTING HISTORY

- ASAS Trident stage III
 - Centaur XLR-132

• EEC

- StarTech Composite Polar Boss Minuteman III
- MSTII/ II/ III · Viper
- Hughes TTM/STM
- KEW (Kinetic Energy Weapon) Gossamer Structures
- High Altitude Supersonic Target (HAST)
- TRSM Navy Third Stage Rocket Motor 1997

DRAFT 24-NSpace Environment Propulsion Complex Area 1-42



GENERAL AREA CAPABILITIES:

- Propane-fired steam / vacuum system
- 3 parallel stage, ejectors, 9 steam bottles
- 120,000 feet simulated altitude (A,B,D Cells)
- 400 to 1800 seconds duration (9 Bottles)
- Mass flow rates approximately 600 Lb/Sec EWA 70
 - 1,800,000 gallon water catch tank
- Mechanical pumped vacuum systems
- 125,000 feet simulated altitude E cel
- 650,00 feet simulated SPEF chamber
- 6,000 psi GN2 cross country line
- 6 Inch water main
- 440 VAC and 28 VDC stand power
- Data acquisition and control system
- LABVIEW: 192 channel, 100,000 sample per second
 - 256 channel programmable logic control system
- Mechanical shop with 2 ton crane
- •TEST CHAMBER CAPABILITIES
- Altitude simulation testing
- Environmental conditioning
- A Cell maximum thrust 60,000 lbf.
- (Current configuration) 60,000 lbf. thrust, horizontal
 - Chamber 12 foot diameter x 28 foot long
- 66 Inch diffuser (77 inch maximum)
- Solid motors up to 66 inch diameter x 18 foot long
- 2 each 5 ton overhead cranes
- 30K of TNT equivalent propellant

TEST CHAMBER CAPABILITIES (CONT.)

- D Cell maximum thrust 20,000 lbf
- Chamber 10.5 foot diameter x 25 foot long
- (Current configuration) 20,000 lbf.f thrust, horizontal
- No diffuser (55 inch maximum)
- Solid motors up to 48 inch diameter x 18 foot long
- 5 Ton overhead crane
- 30K of TNT equivalent propellant
- B Cell maximum thrust 50,000 lbf.
- Chamber 16 foot diameter x 28 foot high
- (Current configuration) 4,500 lbf. thrust, vertical
- 44 Inch diffuser (44 inch maximum)
- Solid motors up to 48 inch diameter x 15 foot long
- 30K of TNT equivalent propellant
- SPEFchamber
- Chamber 30 foot diameter
- Solar simulation
- LN2 cryogenic panels

TESTING HISTORY

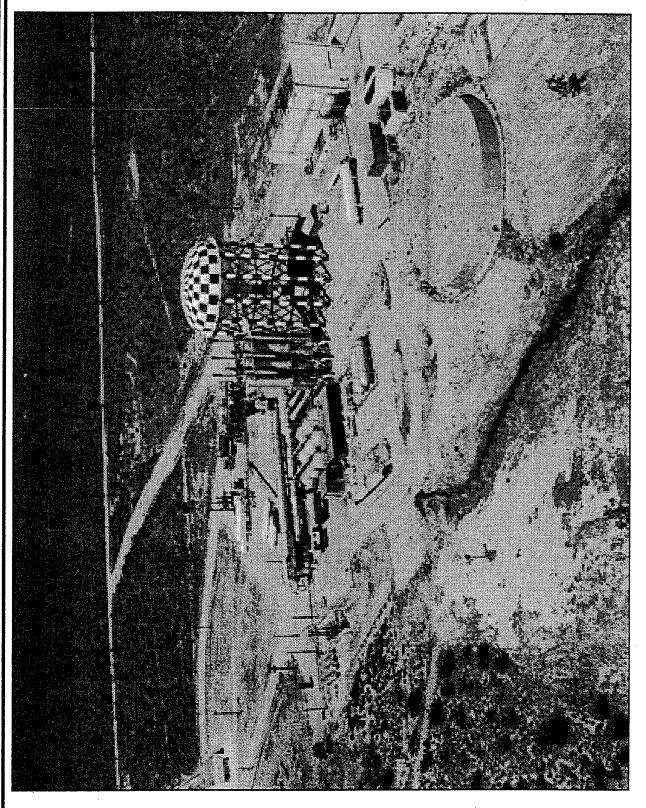
• ASAS Star 30 Trident stage III

Agena

- · EEC Centaur XLR-132
- Composite Polar Boss · StarTech Minuteman III
 - Hughes TTM/STM Viper MSTII/ II/ III
- KEW (Kinetic Energy Weapon) · Gossamer Structures
 - High Altitude Supersonic Target (HAST
- TRSM Navy Third Stage Rocket Motor 1997

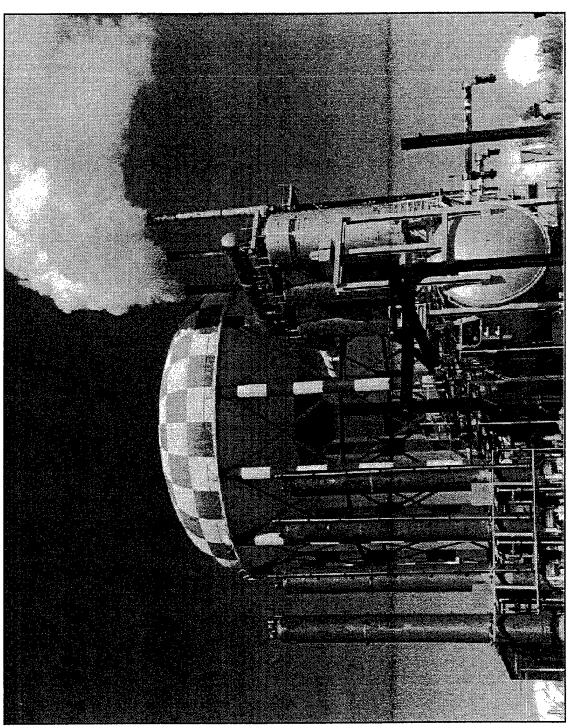
PRAFT 29 page Environment Propulsion Complex Area 1-42





್ಷ್ ತಿಳಿಸಿಕಿ Environment Propulsion Complex





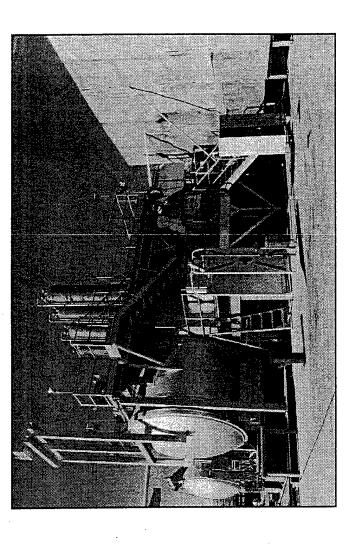
Area Steam Run

DRAFT 24-Nov-00 Horizontal Test Chamber Area 1-42, A Cell



CAPABILITIES:

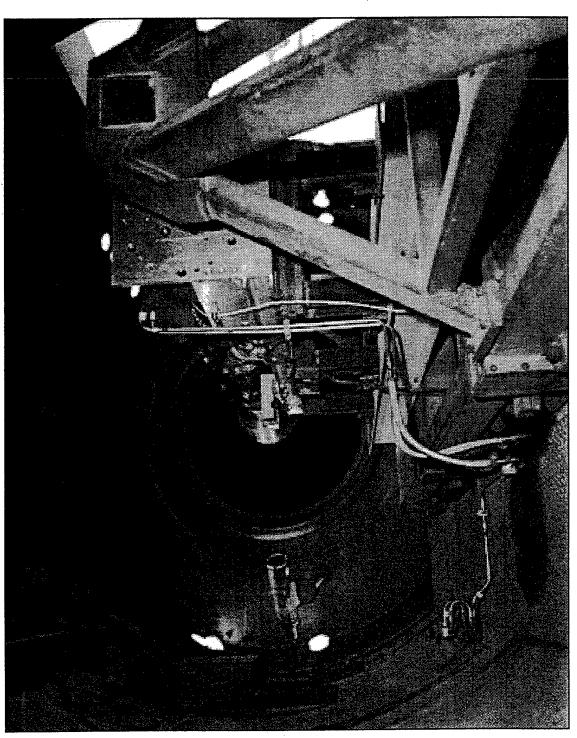
- Altitude simulation to 120,000 feet
- Maximum thrust 60,000 lbf., horizontal
- (Current configuration) 60,000 lbf. thrust, horizontal
- Onboard automatic calibration system 99.9% accuracy
- Motor spin and IR measuring capability
- Six component thrust capability
- Chamber 12 foot diameter x 28 foot long
- 8 ft. diameter removable top, 12 ft. diameter
 clamshell door, 4 ft. x 6 ft. side access door
- 2 each, 5 ton overhead crane
- Film camera portholes (4), and in-chamber video (2)
- 63 inch diffuser (77 inch maximum)
- Solid motors Up to 32 inch diameter x 177 inch long
- 3,000 PSI test stand hydraulics
- Environmental conditioning
- (0 to + 70 degrees F)
- 30K of TNT equivalent 1.1 class propellant



- Trident stage III Composite Polar Boss 1990 Minuteman III 1986 Star 30
- Advanced Solid Axial Stage (ASAS)
- Extendible Exit Cone (EEC) 1980-1981
- High Altitude Supersonic Target (HAST) 1973
- Kinetic Energy Weapon (KEW)
- Advanced Integrated Stage (AIS) 1990
- Air Launched Space Booster 1979, 1983

RAFT 24-Nov-00 Horizontal Test Chamber Area 1-42, A Cell

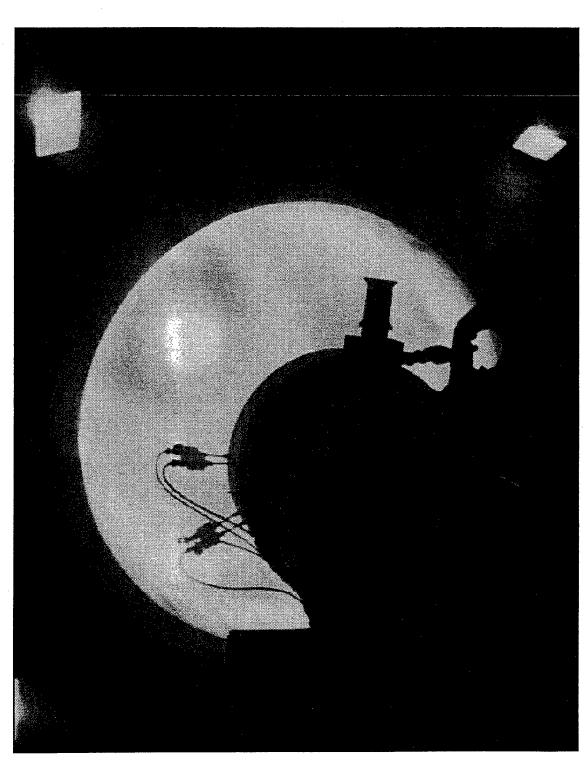




70 lb. Spin BATES

DRAFT 24-Nov-00 Horizontal Test Chamber Area 1-42, A Cell

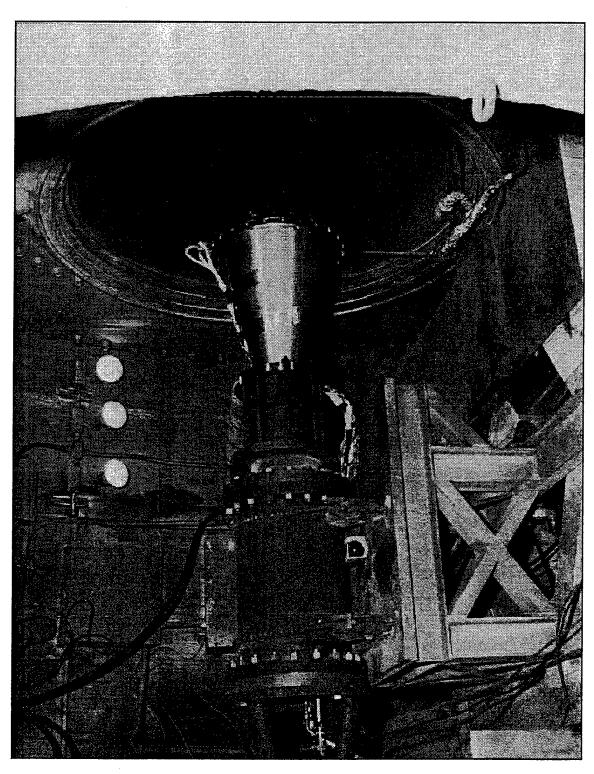




Minuteman III, Stage 3, 1986

DRAFT 24-Nov-00 Horizontal Test Chamber Area 1-42, A Cell





Bell Aerospace Extendible Exit Cone (EEC), 1977

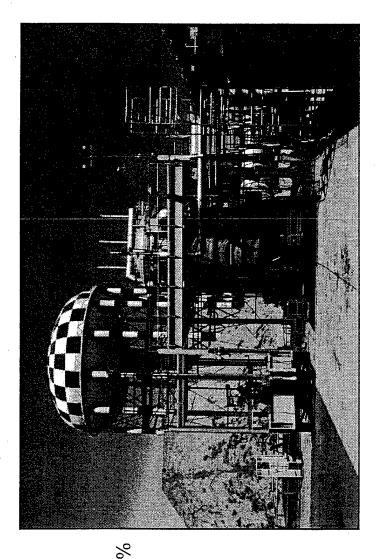


Vertical Test Chamber Area 1-42, B Cell



CAPABILITIES:

- Altitude simulation to 120,000 feet
- Maximum thrust 50,000 lbf., vertical, nozzle
- (Current configuration) 4,500 lbf. thrust
- Onboard automatic calibration system 99.8%
- Motor IR measuring capability
- Six component thrust capability
- Chamber 16 foot diameter x 28 foot high
- 16 ft. diameter removable top, 4 ft. wide x 6 ft. high side door at ground level
- Film camera portholes and in-chamber
- 44 inch diffuser maximum
- Solid motors up to 48 inch diameter x 15 foot long
- 1000 lbf hoist in cell
- 3,000 psig Stand Hydraulics
- **Environmental conditioning**
- (0 to 70 degrees F)
- 30K of TNT equivalent 1.1 class propellant



TESTING HISTORY

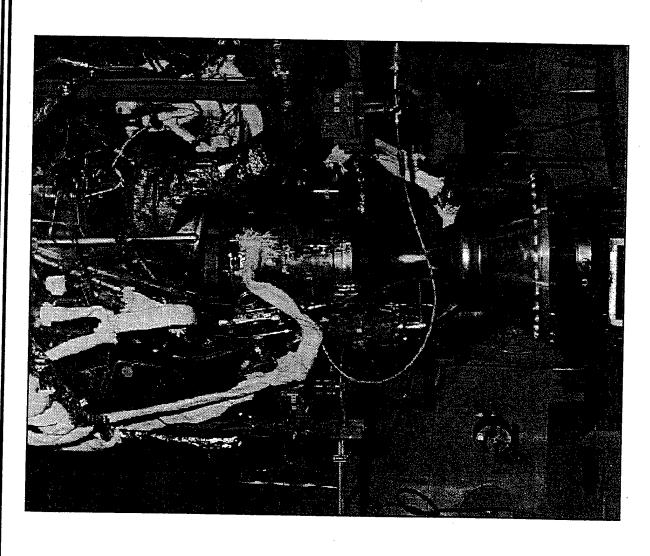
StarTech 1981

XLR 132 1983-1992

- Agena 1975-1976 Trident C4 1974
- TRSM Navy Third Stage Rocket Motor 1997

Vertical Test Chamber Area 1-42, Chamber B



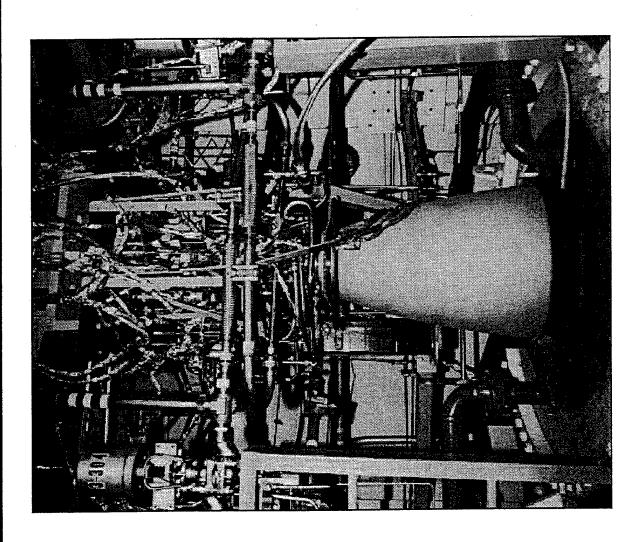


Agena Engine 1975-1976

Vertical Test Chamber Area 1-42, Chamber B



XLR-132 Engine, 1983-1992





Vertical Test Chamber Area 1-42, Chamber B



XLR-132 Engine, 1991



(SPEF) Test Sphere Area 1-42, C Cell



CAPABILITIES:

Mechanical pumped vacuum system

- Altitude simulation to 650,000 feet
- Rotary piston pumps, roots blowers, and diffusion pumps

SPEF operations building

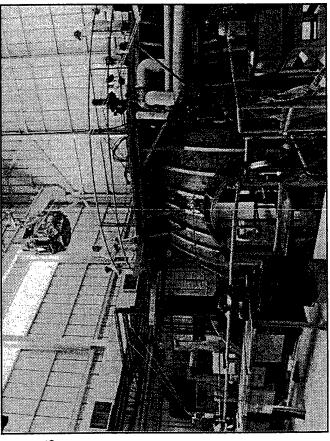
- Houses the test sphere and control center
- 60 feet x 110 feet x 51 feet high
- 60 ton and 10 ton traveling overhead cranes

Sphere 30 foot diameter

- 19 foot diameter removable top hatch
- 8 foot diameter side access hinged door
- LN2 cryogenic shroud to (-190 degree C)
- 20 foot diameter x 22 foot high (with end caps)
- Radiant heat IR simulator (200 watts/square foot)
 Earth albedo simulator (maintain +/- 5 degree C)
- 18 foot diameter aluminum disk with 99 heater elements
- Film camera portholes and in-chamber video
- Test article maximums
- 100,000 lbs, 16 feet x 16 feet x 20 feet
- 100K of TNT equivalent 1.1 class propellant

Data acquisition and control

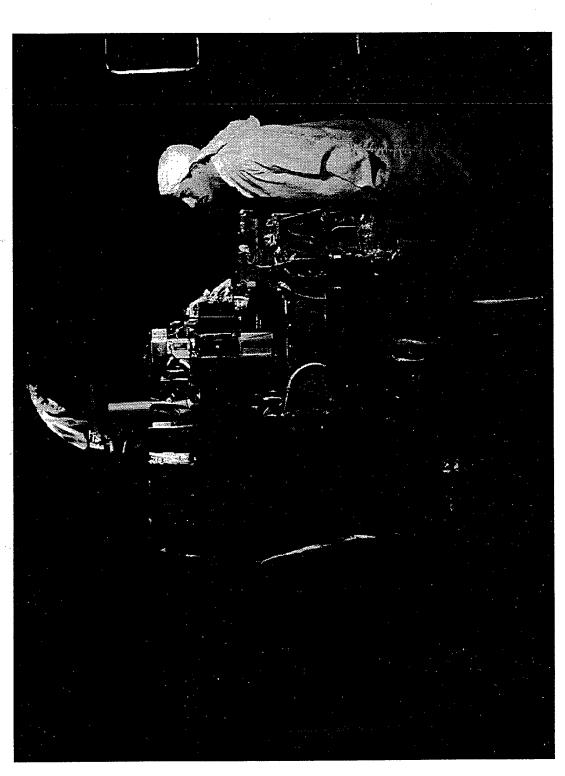
- 150 channel temperature data system
- 256 channel programmable logic control system



- Hughes TTM And STM
- Gossamer Structures
- Miniature Sensor Technology Integration (MSTI) Satellite 1/11/111
- Centaur 1966
- Direct Chemical Laser (DCL) 1970-1974
- LASER Program (MESA) 1970-1974
- Centaur Propellant Storability

(SPEF) Test Sphere Area 1-42



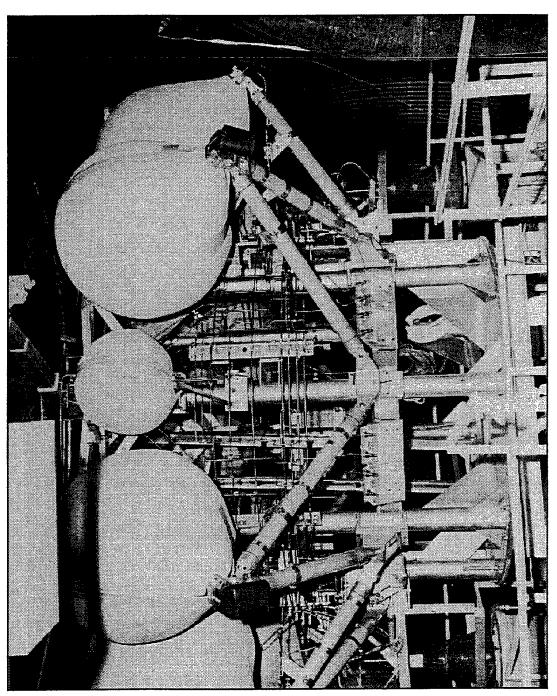


MSTI II, 1995



(SPEF) Test Sphere Area 1-42, C Cell





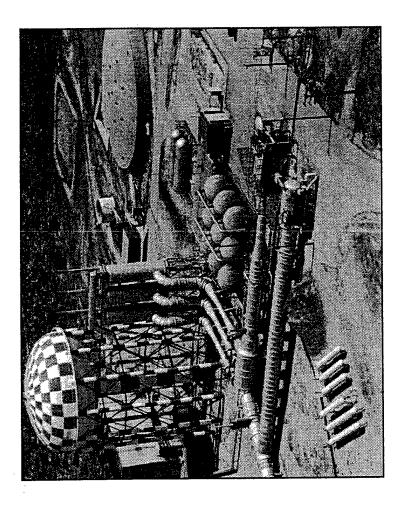
Hughes TTM/STM 1980





CAPABILITIES:

- Altitude simulation to 125,000 feet
- Maximum thrust 20,000 lbf., horizontal
- (Current configuration) 20,000 lbf. thrust, horizontal
- Onboard automatic calibration system 99.9% accuracy
- Motor spin and IR measuring capability
- Six component thrust capability
- Chamber 10.5 foot diameter x 25 foot long
- 10.5 ft. diameter clamshell door, 4 ft. x 8 ft.
 side door
- 5 ton overhead crane
- Film camera portholes and in-chamber video
- No diffuser (55 inch diffuser maximum)
- Solid motors up to 24 inch diameter x 182 inch long
- **Environmental conditioning**
- (-30 to + 100 degrees F)
- 30K of TNT equivalent 1.1 class propellant



- Small ICBM
- Kinetic Energy Weapon (KEW)

PRAFT 24-Nevarge Motor Operations Complex Area 1-52



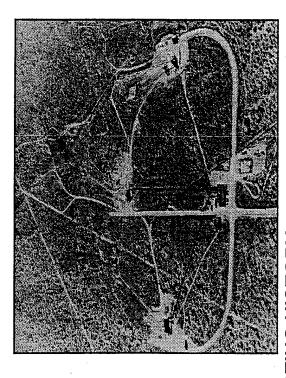
GENERAL AREA CAPABILITIES:

- 6,000 psi GN2 Cross Country Line
- 8 Inch Water Main
- · 440 VAC Facility and 28 VDC Stand Power
- Data acquisition and control system
- 192 channel, 100,000 sample per second, data system
 - 256 channel programmable logic control system
- Mechanical Shop
- 2 Assembly Buildings

TEST STAND CAPABILITIES:

(Current Configuration)

- · Pad A 50,000 lbf. Thrust
- Horizontal or Vertical Firing
- **Liquid Engines or Solid Motors**
- · Pad B No Thrust Stand
- Horizontal or Vertical Firing
- Solid Motors
- Pad C 5,000 Lbf. Thrust
- Hydrostatic Bearing Test Rig
- Horizontal Orientation
- **Liquid Hydrogen Operations**
- Pad D No Thrust Stand
- 250 Horsepower Commercial Air Conditioning System
- Refrigerant Operations



- Liquid Fluorine Engine, 1969
- Graphite Overwrap Vessel, 1990
- Minuteman III, PAN Nozzle, 1989-1991
- Short Length SuperHIPPO, (SLSH), 1977-1983
- Minuteman III, Stage 3, Advanced Nozzle, 1983-1991
 - Minuteman III, Stage 2, 1983-1989
- Bull Pup, 1982 PeaceKeeper, Stage 3, 1982
- Titan Cook Off, 1985 F-16 Hydrazine Tank Test
- STAR TEC, 1984-1985
- Kevlar Tank Tests, 1986 Linear Areospike SR-71 Experiment LASRE, 1996
 - Turbopump Component Technologies 1989-1996
- R134a Carrier Dual Use Technologies 1996-1997

DRAFT 24-Newfige Motor Operations Complex Area 1-52



GENERAL AREA CAPABILITIES:

- 6,000 psi GN2 Cross Country Line
- 8 Inch Water Main
- 440 VAC Facility and 28 VDC Stand Power
- Data acquisition and control system
- 192 channel, 100,000 sample per second, data system
- 256 channel programmable logic control system
- Mechanical Shop
- 2 Assembly Buildings

TEST STAND CAPABILITIES:

- Ground Level Testing
- Environmental Conditioning
- Pad A Maximum Thrust 250,000 lbf.
- (Current Configuration) 50,000 lbf. Thrust
- Horizontal or Vertical Firing
- Assembly Building
- 77,000 lbs of TNT Equivalent Propellant
- · Pad B Maximum Thrust 250,000 lbf.
- (Current Configuration) No Thrust Stand
- Horizontal or Vertical Firing
- 77,000 lbs of TNT Equivalent Propellant

TEST STAND CAPABILITIES (Cont):

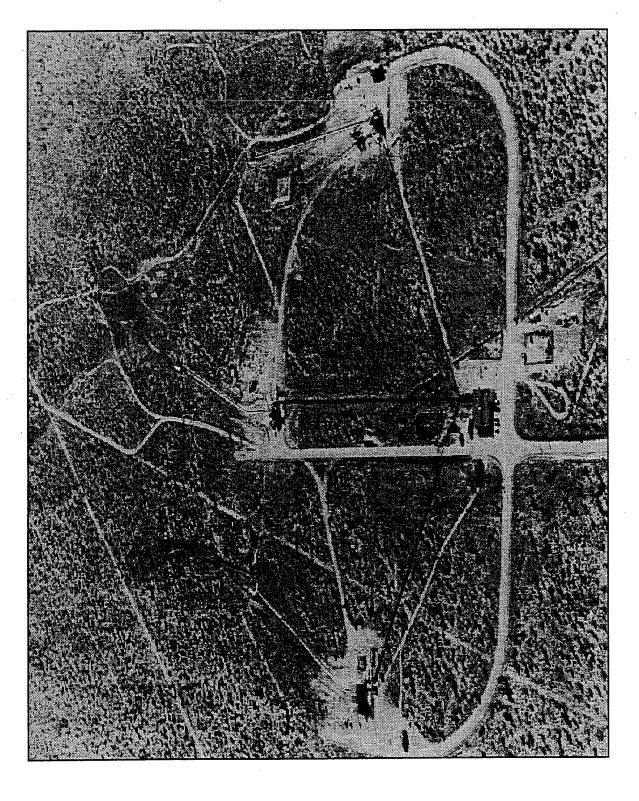
- · Pad C Maximum Thrust 250,000 Lbf.
- (Current Configuration) 5,000 lbs. Thrust
- Horizontal Orientation
- Hydrostatic Bearing Test Rig
- 70,000 lbs of TNT Equivalent Propellant
- · Pad D Maximum Thrust 250,000 lbf.
- Current Configuration) No Thrust Stand
- 250 Horsepower Commercial Air Conditioning System
- 70,000 lbs of TNT Equivalent Propellant
 - C/D Stand Assembly Building

- Liquid Flourine Engine, 1969
- Minuteman III, Pan Nozzle, 1989-1991
- Short Length SuperHIPPO, (SLSH), 1977-1983
- Minuteman III, Stage 3, Advanced Nozzle, 1983-1991
- Minuteman III, Stage 2, 1983-1989
- Graphite Overwrap Vessel, 1990
- · PeaceKeeper, Stage 3, 1982 · Titan Cook Off, 1985
- STAR TEC, 1984-1985
 Bull Pup, 1982
- F-16 Hydrazine Tank Test
 Kevlar Tank Tests, 1986
- · Linear Areospike SR-71 Experiment LASRE, 1996
- Turbopump Component Technologies 1989-1996
- R134a Carrier Dual Use Technology 1996-1997

RAFT 24-Nevaltge Motor Operations Complex Area 1-52







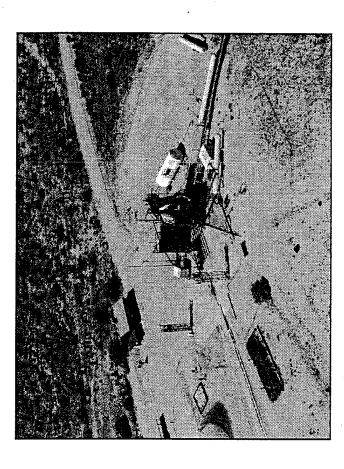


PRAFT 24-Nov-00 Rocket Motor Test Stand Area 1-52, Test Stand A



CAPABILITIES:

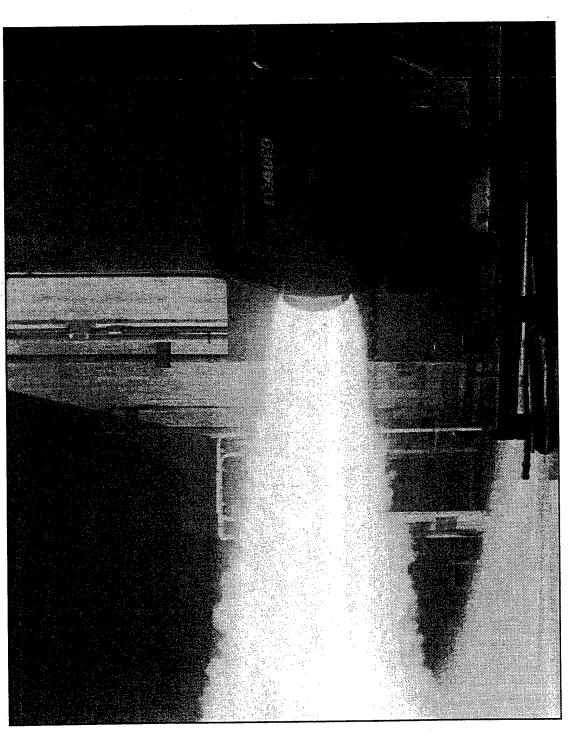
- Ground Level Testing
- · Storable, Cryogenic, and Solid **Propellant**
- 30' x 44' x 5' Concrete Pad
- · 25 ft high, 6 ft thick, vertical, reinforced concrete walls
- Horizontal or Vertical Firing
- Maximum Thrust 250,,000 lbf.
- (Current Configuration)
- 50,000 lbf. Thrust Stand
- Horizontal, Single Axis
- 4500 gallon DI water
- · 28,000 gallon, 35 psig, LN₂ dewar
- 5000 gallon, 1500 psig, LH₂ run dewar
- 546 ACF, 6000 psig, GH₂ vessel
- 70,000 lbs of TNT Equivalent **Propellant**



- Liquid Fluorine Engine. 1969
- Minuteman III, PAN Nozzle, 1989-1991
- Short Length SuperHIPPO, (SLSH), 1977-1983
- Zirconium Replacement Studies, 1983-1985
- Minuteman III, Stage 2, 1983-1989
- Small ICBM (SICBM) 1989 F-16 Hydrazine Tank Test
- Joint Live Fire 1986 Motor Influence 1977
- Linear Areospike SR-71 Experiment LASRE, 1996

DRAFT 24-Noarge Motor Operations Complex, Pad A

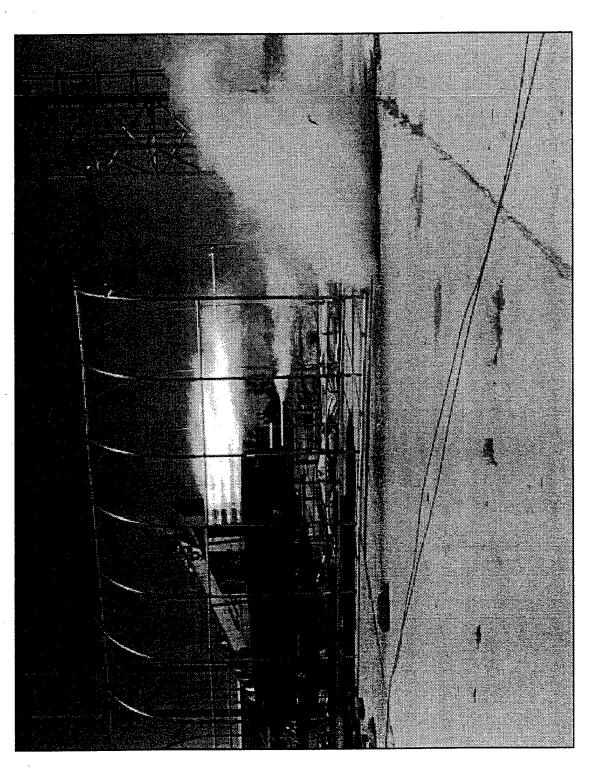




Minuteman III, Stage 3, 1985

DRAFT 24-Nearge Motor Operations Complex, Pad A





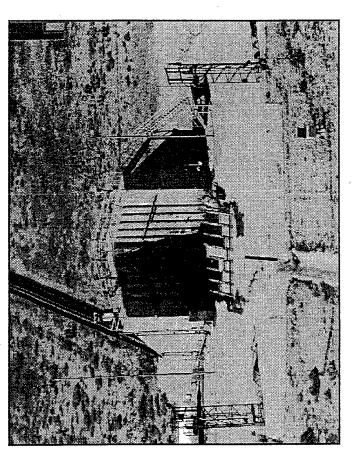
Linear Aerospike SR-71 Engine, 1997

DRAFT 24-Nov-00 Large Motor Test Stand Area 1-52, Test Stand B



CAPABILITIES:

- **Ground Level Testing**
- Storable and Solid Propellant
- 30' x 45' x 5' Concrete Pad
- Horizontal or Vertical Firing
- Maximum Thrust 250,000 lbf.
- · (Current Configuration)
- No Thrust Stand
- 70,000 lbs of TNT Equivalent Propellant



TESTING HISTORY

- Special High Performance Ignition Technology (SHIPIT). 1983
- Minuteman III, Stage 3, Advanced Nozzle, 1983-1991
 - Minuteman III, Stage 2, 1983-1989
- PeaceKeeper Design Margin, 1988

PeaceKeeper, Stage 3, 1982

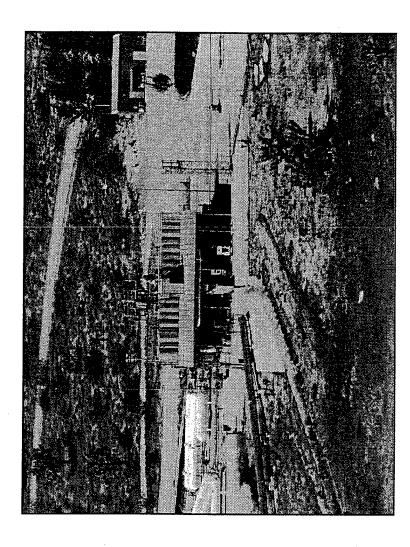
- Titan Cook Off, 1985
- Bull Pup, 1982
- 84 Inch CHAR Motor, 1980-198

DRAFT 24-Nov-00 Large Motor Test Stand Area 1-52, Test Stand C



CAPABILITIES:

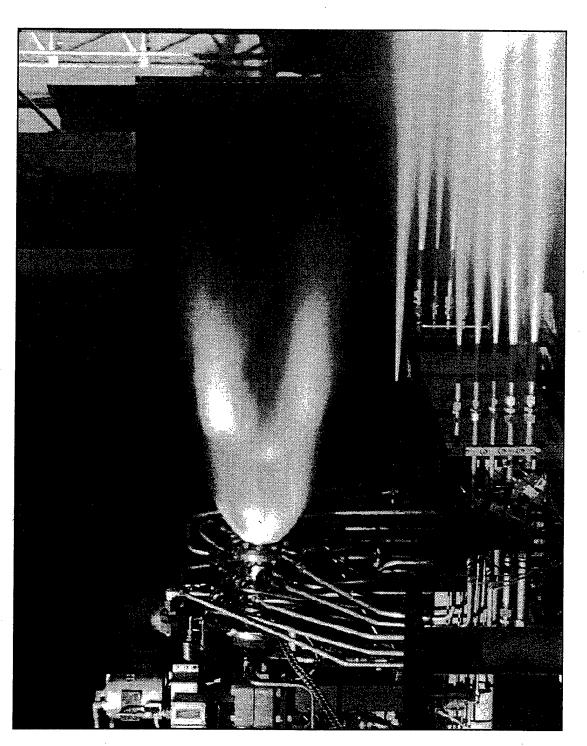
- Modified for High Pressure Cryogenic or Steel Bearing Material Testing
- **Ground Level Testing**
- Storable, Cryogenic, and Solid Propellant
- 28' x 30' x 5' Concrete Pad
- 2-ton monorail hoist runs throughout C/D pad
- Horizontal Orientation
- Maximum Thrust 250,000 lbf.
- · (Current Configuration)
- 5,000 Lbf Thrust Stand
- Hydrostatic Bearing Test Rig
- 77,000 lbs of TNT Equivalent Propellant
- Hydrogen Burn Stack; 16 Lb/Mass Per Second



- Nose Tip Testing, 1972-1980
- Graphite Overwrap Vessel, 1990
- STAR TEC, 1984-1985
- Turbo Pump Component Technologies 1989-1996
- R134a Carrier Dual Use Technologies 1996-1997

DRAFT 24-Mange Motor Operations Complex, Pad C





ABRES Nosetip Chamber Assembly, 1972 - 1980

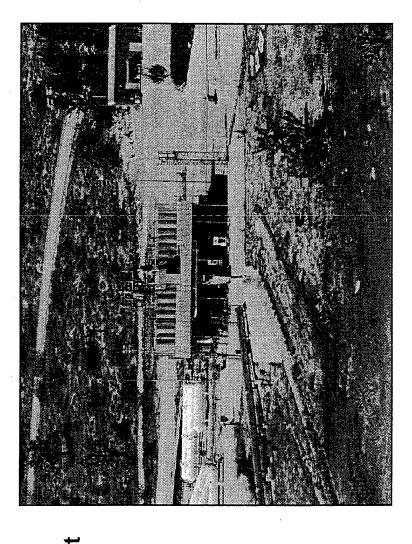


DRAFT 24-Nov-00 Large Motor Test Stand Area 1-52, Test Stand D



CAPABILITIES:

- Ground Level Testing
- Storable, Cryogenic, and Solid Propellant
- 28' x 30' x 5' Concrete Pad
- Horizontal Orientation
- Maximum Thrust 250,000 lbf.
- (Current Configuration)
- No Thrust Stand
- 77,000 lbs of TNT Equivalent Propellant
- Tankage shared with C pad
- Two 3920 gallon, 6000 psig, DI water
- 21,850 gallon, 415 psig, LH₂ dewar
- 1200 gallon, 6015 psig, LH₂ run dewar
- 1000 gallon, 1000 psig, LOX run dewar
- 500 gallon, 3700 psig, tri-wall, LF $_{
 m 2}$ run dewar
 - 299 ACF, 6000 psig, GH₂ vessel
- 70 gallon, 3500 psig, N₂O₄ run tank
- 25 gallon, 700 psig, N₂O₄ catch tank
- 70 gallon, 3500 psig, MMH run tank
- 25 gallon, 700 psig, MMH catch tank



- Kevlar Tank Tests, 1986
- Carrier Air Conditioner (ARPA), 1996



High Thrust Facility Area 1-56

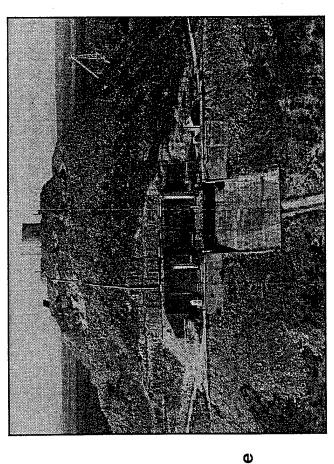


GENERAL AREA CAPABILITIES:

- 6,000 psi GN2 cross country line, 6,000 psi
- 12 inch diameter water main to fill storage tank
- 1 Million gallon deluge water storage
- 20-inch diameter water line from storage tank to pad
- 440 VAC and 28 VDC stand power
- Control Sta., 5,000 sq. ft.
- Mechanical, 2 ea., 5,000 sq. ft.

TEST STAND CAPABILITIES:

- **Ground level testing**
- 100 ft. deep, 120 ft. wide, 8 ft. thick, reinforced concrete pad, 50 ft. high vertical wall
- Cryogenic; storable; solid
- Maximum thrust, 10,000,000 lbs
- **Current configuration**
- 450,000 lbf thrust, vertical, nozzle up, six-component
- 400,000 lbf thrust, horizontal, six-component
- Maximum downward displacement 15 degrees
- 2,500,000 lbs class 1, TNT equivalent
- 1000 gallon, 400 psig LOX run tank
- GN2 Vessels, 2 ea., 270 cu. ft., 6,600 psi
- 9000 gallon, 800 psig, hydrazine run tank
- 12,000 gallon, 800 psig, nitrogen tetroxide run tank

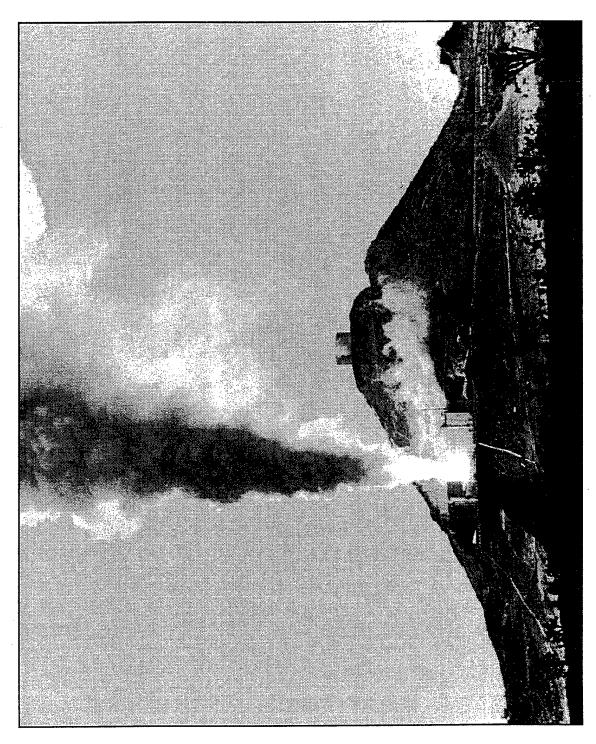


- Extended Length SuperHIPPO (ELSH)
- Big Dumb Booster (Low Cost, High Thrust, Space Shuttle Alternative)
- **AMROC Hybrid 1995**
- Railroad Tank Car (Propane Relief
- X-33 Launch Facility 1997



High Thrust Facility





Extended Length Super HIPPO, 1985

DRAFT 24-Nov-00Satellite Test & Integration Facilities Area 1-90

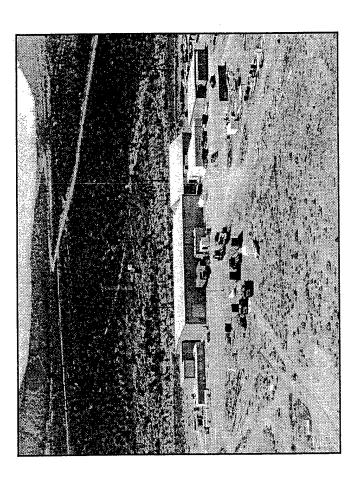


DESIGNED CAPABILITY:

- Designed to hold three small satellites simultaneously
- 10,000 parts per million clean room capability
- Controlled temperature 70 to 78 degrees
- Relative humidity control
- 30 to 50 Percent
- Static discharge protection
- Sealed corridors between buildings
- One-ton capacity overhead crane with load attenuating devices
- · 34,900 square feet of test area
- Altitude simulations
- Vibration table
- Telemetry ground station

CURRENT CAPABILITY:

- Facility inactive
- Equipment removed



- Miniature Sensor Technology Integration (MSTI) - MSTI 1, MSTI 2 & MSTI 3
- Advanced Concept Architecture Test
 (ACAT) ACAT Vehicle
- Summer Undergraduate Research Fellowship Satellite (SURF SAT)



Area 1-90, Test Pad 1-90 **Blast Hazard Complex**

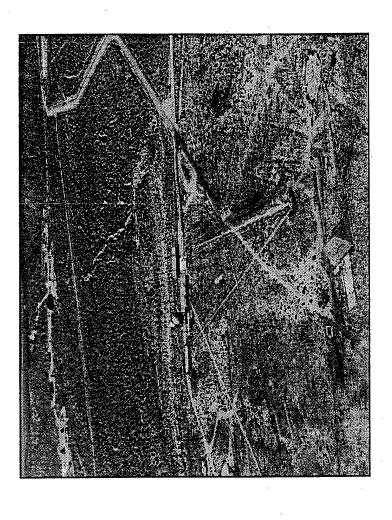


FACILITIES CAPABILITIES:

 Blast hazard capability converted to satellite test and integration complexes

TEST STAND CAPABILITIES:

- Historic
- Ground level testing
- Liquid propellant
- Bare pad
- 150,000 lbs TNT equivalent



- Titan I, 1st Stage
- Saturn S4B
- Blast Hazard Studies for Apollo Program



Area 1-90, Test Pad 1-95 **Blast Hazard Complex**



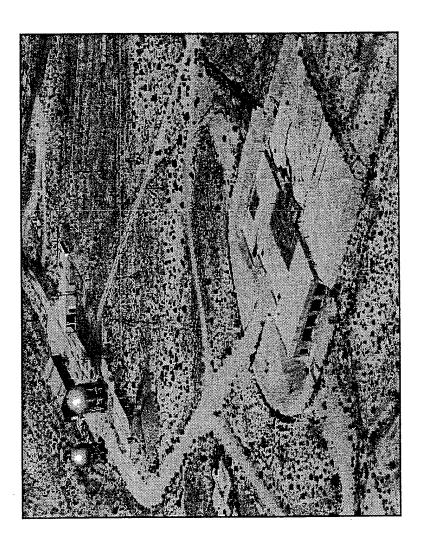
FACILITIES CAPABILITIES:

 Blast hazard capability converted to satellite test and integration complexes

TEST STAND CAPABILITIES:

HISTORIC:

 Atlas first "fast" loading of LOX and RP-1 propellants



TESTING HISTORY:

Atlas Propellant Loading



Silo Complex Area 1-100

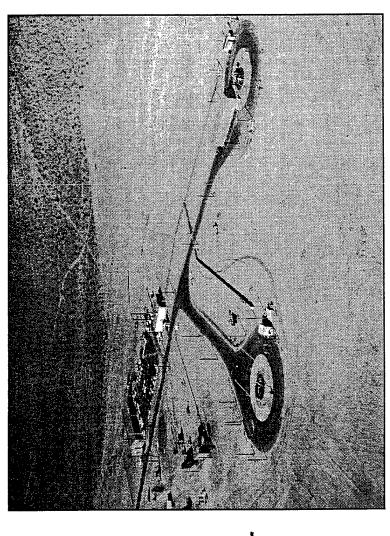


FACILITIES CAPABILITIES:

- Facility inactive
- · GN2, power available
- Mechanical shop

TEST STAND CAPABILITIES:

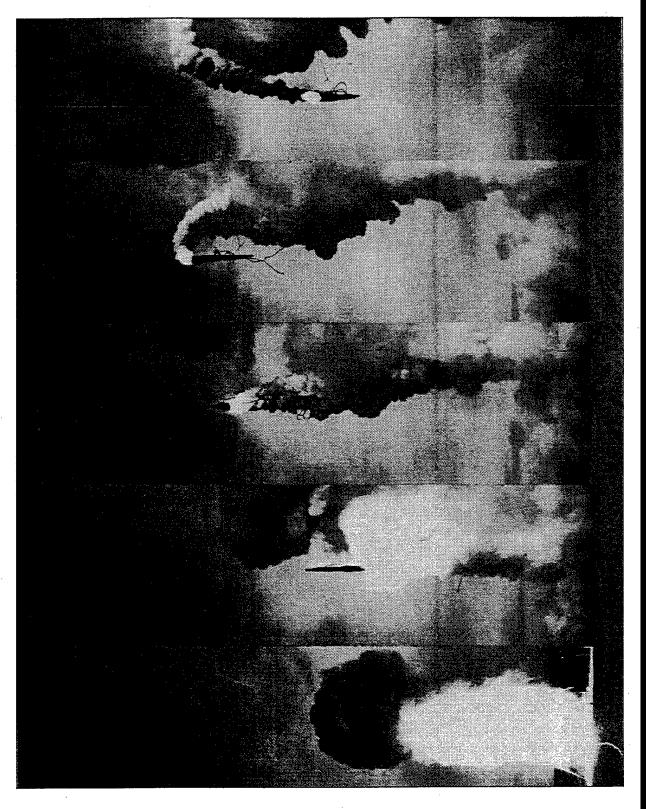
- ·Two silos, 26 feet in diameter
- 86 feet deep
- · Silos are inactive



- Minuteman Tethered Launch
- PeaceKeeper Tethered Launch
- Leonid Storm 1997

DRAFT 24-Nov-0Minuteman Tethered launch Test Area 1-100

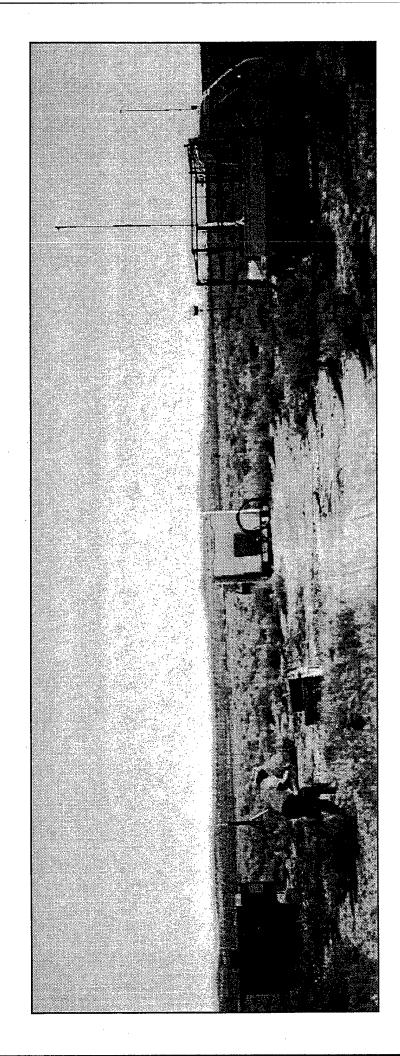






Silo Complex Area 1-100





Leonid Storm Meteorite Shower, NOV 1997



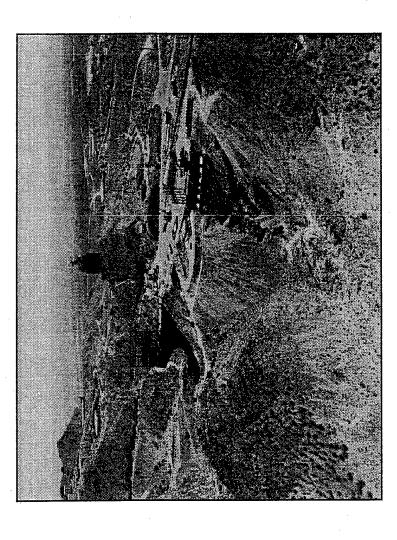


GENERAL AREA CAPABILITIES:

- · 6,000 psi GN2 cross country line
- Can be pumped up to 10,000 psi
- · 6 Inch water main
- 440 VAC and 28 VDC Stand Power
- 3,500 psi stand hydraulics
- Ground level mechanical shop
- With 5 to 10 ton traveling overhead cranes
- Additional mechanical shops beneath test stand
 - Small fabrication / repair
- · Data acquisition and control system
- 320 Channel, 100,000 sample per second

TEST STAND CAPABILITIES: (CURRENT CONFIGURATION)

- Ground level testing
- Test stand 2 A, thrust abutment, 45 degree down
- GN2 run/storage; 6,000 psi, 5010 cubic feet
 - LO2 run tank; 8,500 psi, 2,000 gallon
- LH2 run tank; 8,500 psi, 3,800 gallon
 Test stand 1 A, 1.6M lbf thrust, nozzle down
- GN2 run/storage; 4,500 psi, 2850 cubic feet
- LO2 run tank; 165 psi, 75,000 gallon
- LH2 run tank; 165 psi, 90,000 gallon
- Test stand 1 B, inactive, nozzle down



- F-1 Thrust Chamber (5,000 Firings)
- F-1 Engines, 750 firings (early 60s and 70s)
- Atlas (System) Tests (1957 1959)
- F-1 Engines, 980 firings (early 60s and 70s)
- RS-68 EELV 1997 -







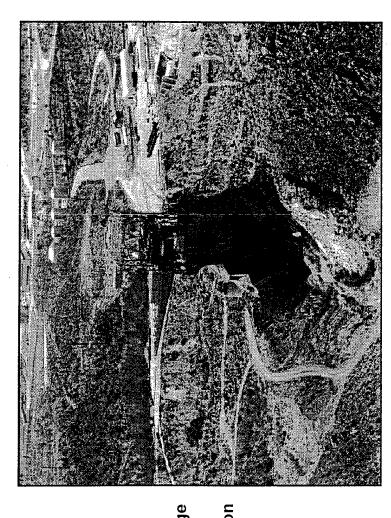


PRAFT 24-Ntvaftge Engine System Test Stand, Area 1-120, Test Stand 1-A



CAPABILITIES:

- 4,500 psi GN2 line, 2850 cubic feet storage
- 14 inch water main from lake bed wells
- 440 VAC and 28 VDC stand power
- 3,000 psig, 35 gpm, hydraulic system
- With 10 ton traveling overhead cranes Access to the 2A mechanical shop
- 1,000,000 gallon, gravity fed, flame deflector water storage
 - 1,200,000 gallon catch basin
- 14 inch and 12 inch diameter FIREX supply, 800,000 gallon
- Data acquisition and control system
- 320 channel, 100,000 sample per second
- 2 each, 16 channel, 3,200,000 samples per second
- 256 Channel Programmable Logic Control
- **Ground level testing**
- Test Article space: 32 ft by 32 ft by 32 ft
- Maximum thrust 2,000,000 lbf, nozzle down
- (Current configuration) thrust stand
- · 1,600,000 lbf Axial Thrust
- LO2 Run System; 75,000 Gallon, 165 psi
- Fuel Run System; LH2/RP-1, 90,000 Gallon, 165 psi
- 60,000 hp, high pressure GH₂ system, 10,000 psig
- 24 inch diameter hydrogen burn stack
- 20,000 lb TNT Equivalent of 1.1 Propellant



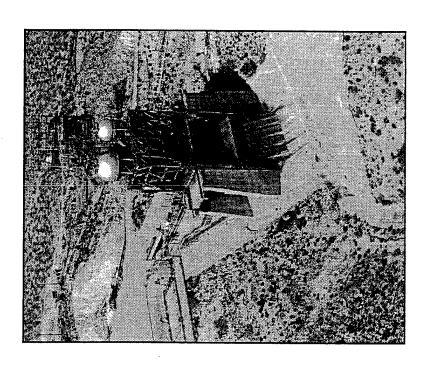
- Atlas (System) Tests (1957 1959)
- F-1 Engines, 750 firings (early 60s and
- **RS-68 EELV 1997**





CAPABILITIES:

- · 4,500 psi GN2 line, 2850 cubic feet storage
- 14 inch water main from lake bed wells
- 440 VAC and 28 VDC stand power
- Mechanical shop
- Additional mechanical shop beneath test stand
- Flame deflector for two engines side-by-side
- 54 inch diameter flame deflector water line from Building
- Intact, unlined, flame deflector water reclamation pond
- 3,000,000 gallon capacity
- 8 inch diameter return line to Building 8792
- Data acquisition and control system from test stand 1A blockhouse
- **Ground level testing**
- Two position, nozzle down test stand
- Room for 30 ft. by 60 ft test article
- Maximum thrust 6,000,000 lbf, 4 F1 cluster, nozzle down
- (Current configuration) inactive, no thrust stand
- 75,670 gallon, 165 psig, LO₂ run tank
- 60,000 gallon, 150 psig, RP-1 run tank
- 10 ton traveling first story crane
- 5 ton jib crane on top of stand
- 100,000 lb TNT equivalent of 1.1 propellant



TESTING HISTORY

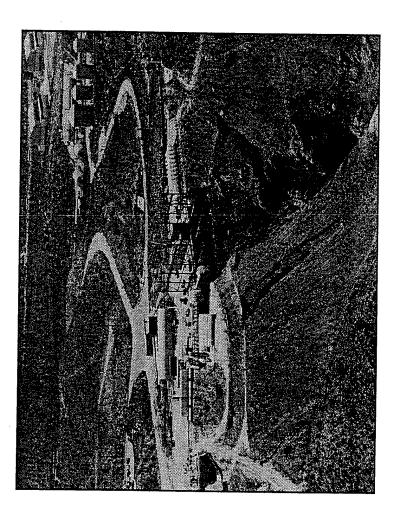
F-1 Engines, 980 Tests (early 60s and 70s)





CAPABILITIES:

- 6,000 psi GN2 cross country line
- 14 inch water main from lake bed wells
 - 440 VAC and 28 VDC stand power
 - 3,500 psi stand hydraulics
- Mechanical shop with 5 ton traveling overhead crane
 - Data Acquisition and control system
- 320 channel, 100,000 sample per second
- 2 each, 16 channel, 3,200,000 samples per second
 - 256 channel programmable logic control
 - **Ground level testing**
- Two position component test capability
- Test article space roughly 40 ft by 30 ft in each
- Maximum thrust 2,000,000 lbf, 45 degree down
 - Current Configuration) no thrust stand
 - 1,500,000 lbf thrust takeout capability
- 16 inch diameter hydrogen flare stacks GN2 storage; 10,000 psi, 950 ACF
 - GH2 storage; 10,000 psi, 350 ACF
 - GH2 storage; 6,000 psi, 470 ACF
- GHe storage; 6,000 psi, 1,810 ACF
- LH2 storage; 248 psi, 28,000 gallon shared with 1A
 - LO2 storage; 35 psi, 29,490 gallon
- LO2 run tank; 8,500 psi, 2,000 gallon
 - · LH2 run tank; 6,000 psi, 3,800 gallon
- RP-1 run / storage 6,600 psi, 272 gallon



CAPABILITIES (cont.)

- 14 inch diameter FIREX line
- 20,400 lb TNT equivalent of 1.1 propellant

TESTING HISTORY

• F-1 Thrust Chamber (5,000 Firings)



PRAFT 24-Nov-00 Large Systems Complex Area 1-125

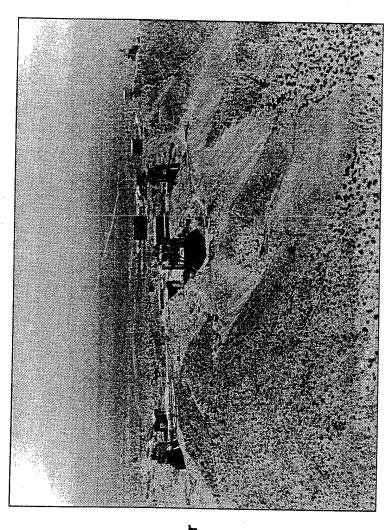


FACILITIES CAPABILITIES:

- 6,000 psi GN2 cross country line
 - 14 inch water main
- 3 Mechanical shops
- With 25 ton traveling overhead cranes
 - With environmental conditioning
 - Water system
- 3,000,000 gallon storage tank for flame deflector
 - 400,000 gallon storage tank for FIREX
- Double lined catch basin. Water recycled back to 3,000,000 gallon storage in one shift.
 - 168,000 GPM total pumped water flow 65,000 GPM water flow by gravity feed alone



- **Ground level testing**
- (Current configuration)
- Test stand 1 C 1.6M Lbf thrust, nozzle down
 - Test stand 1 D inactive, nozzle down
- Test stand 1 E inactive, nozzle down
- Modified for hover testing requirements



- Titan 34D
- Titan IV
- Saturn V
- H1 Engine
- **SRM** Booster
- **SRMU Booster**
- Kinetic Kill Vehicle (KKV Prototype and Advanced)



PRAFT 24-Nov-00 Large Systems Complex Area 1-125



GENERAL AREA CAPABILITIES:

- 6,000 psi GN2 Cross Country Line
 - 14 Inch Water Main
- 440 VAC and 28 VDC Stand Power
- 3 Mechanical Shops (High Bay Assembly **Buildings**)
- 94 Wide X 115 Tall X 50 High
- With 25 Ton Traveling Overhead Cranes
 - With Environmental Conditioning
 - Data acquisition and control system
- NEFF 620, 512 channel, 50,000 sample per second data acquisition system
- 256 channel programmable logic control system
- Water system
- 3,000,000 gallon storage tank for flame deflector
- 400,000 gallon storage tank for FIREX
- Double lined catch basin. Water recycled back to 3,000,000 gallon storage in one shift.
 - 168,000 GPM total pumped water flow 65,000 GPM water flow by gravity feed alone

TEST STAND CAPABILITIES:

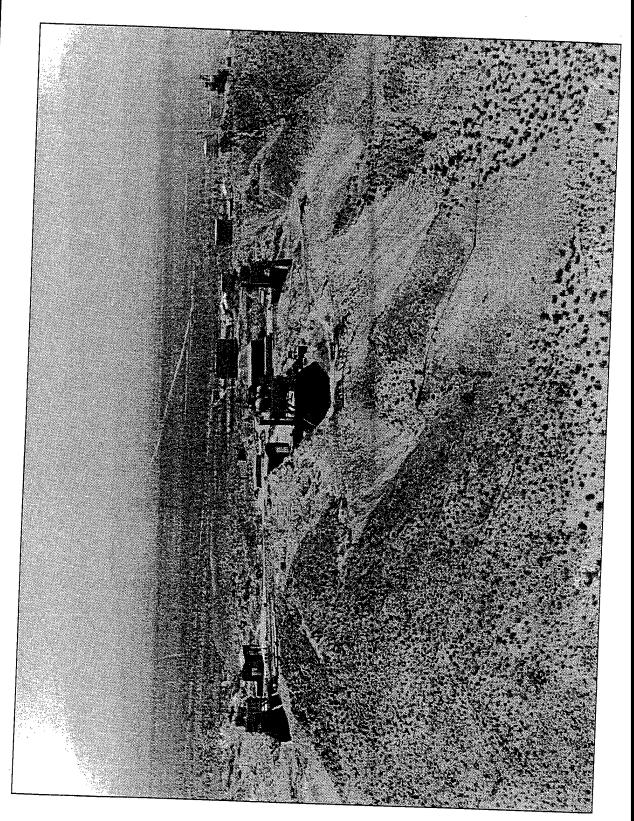
- **Ground Level Testing**
- Test Stand 1C Maximum Thrust 8.0M lbf.
- Test Stand Idle Since 1974, Re-activated 1986
 - **Current Configuration**
- For TITAN IV Support
- 1.6M lbf, Six-component Thrust Stand
 - -Vertical, Nozzle Down

Test Stand 1D Maximum Thrust 8.0M lbf.,

- **Test Stand Idle Since 1974**
 - Vertical, Nozzle Down
 - Test Stand 1E
- Test Stand Idle Since 1975
- Modified for Hover Testing Requirements
 - Added Adjacent Target Test Stand
- Vehicle Integration Facility, With a Clean Room
 - Propellant Storage and Handling
- Range Support for Fueling and Handling KKV's
 - Supported KKV (Prototype and Advanced)











Area 1-125, Test Stand 1-C Titan SRM Test Facility



CAPABILITIES:

- 6,000 psi GN2 cross country line
 - 14 inch water main
- 440 VAC and 28 VDC stand power
 - Mechanical shop
- With 25 ton traveling overhead crane
 - With environmental conditioning
 - 3,400,000 gallon deluge storage
- Cooling water can be pumped at 168,000 gpm
 - 5,000,000 gallon catch basin
- 400,000 gallon storage tank for FIREX
 - Modified 1988 for Titan 34D
- Current Configuration for Titan IV

TEST STAND CAPABILITIES:

- Ground level testing
- Multi-story environmental conditioning
- _ 40 to 90 degrees F, 40 percent relative humidity
 - Test article volume estimated 60 by 57 by 120 ft
 - Maximum thrust 8.0M lbf., nozzle down
- Current configuration 6 component thrust stand
 - 2,500,000 lbf. thrust takeout
 - 1,600,000 lbf. axial thrust
- · 690,000 lb of 1.3 class propellant



- Titan 34D, 1987
- Titan IV
- · Saturn V
- SRM Booster
- SRMU Booster, 1992, 1993, 1999

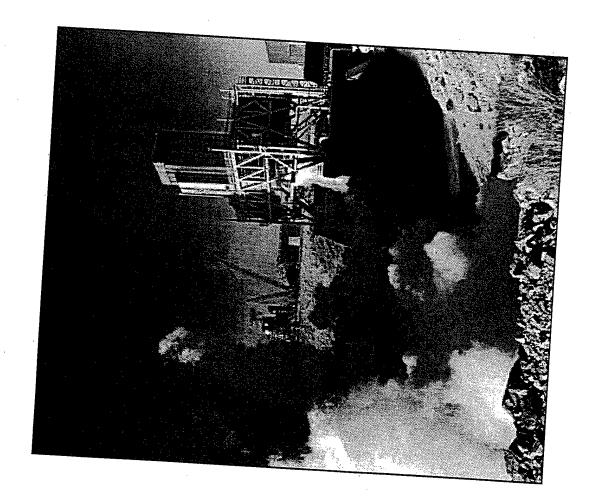
Area 1-125, Test Stand 1-C

74-Nov-00



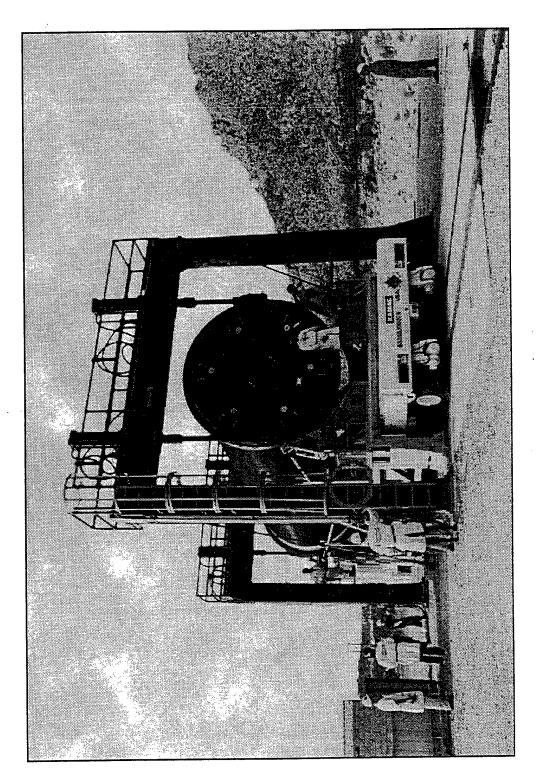


Successfully Fired T34D SRM, 15 June 1987



Area 1-125, Test Stand 1-C DRAFT 24-Nov-00





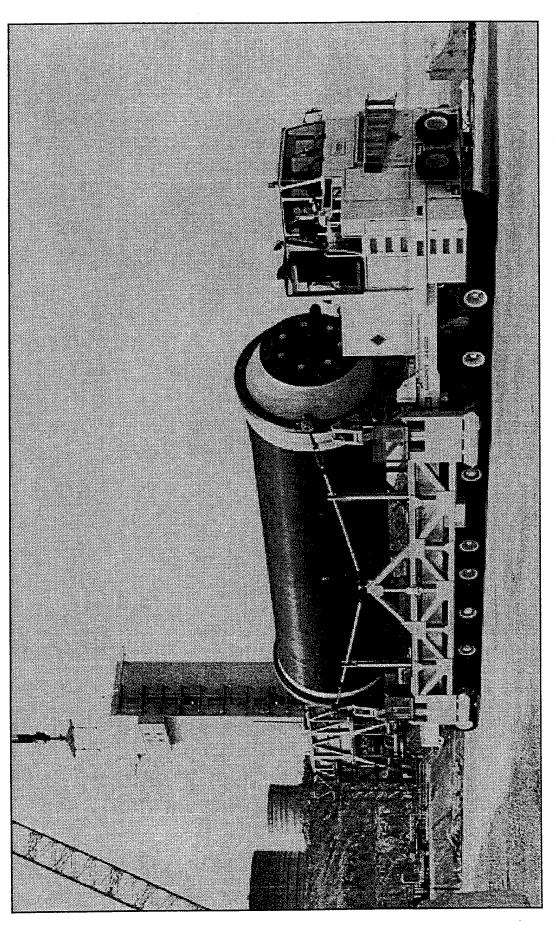
Titan IV SRMU Booster Railhead Delivery to AFRL, 1993

Area 1-125, Test Stand 1-C

DRAFT 24-Nov-00

Public release.ppt





Titan IV SRMU Booster Test Stand Delivery, 1993



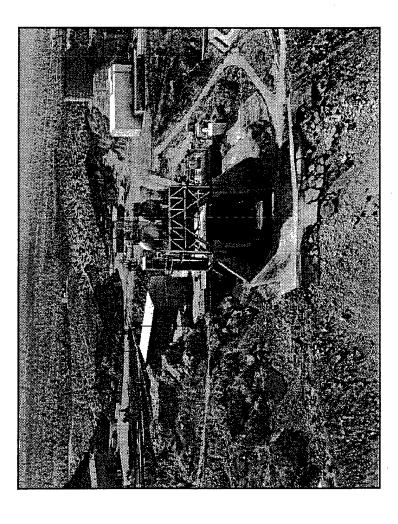


FACILITIES CAPABILITIES:

- · 6,000 psi GN2 cross country line
- 14 inch water main
- 440 VAC and 28 VDC stand power
- Mechanical shop
- With 25 ton traveling overhead crane
- With environmental conditioning

TEST STAND CAPABILITIES:

- Flame deflector
- 46 ft inside width, 51.5 ft long, 56 ft deep
 - Ground level testing
- Maximum thrust 8.0 M lbf., nozzle down
- Current configuration; inactive, no thrust stand
- 90,000 gallon, vacuum jacketed, 165 psigLOX run tank
- 70,000 gallon, 165 psig, stainless steel, RP-1 run tank
- · 760,000 lb of 1.3 class propellant



TESTING HISTORY

Saturn V



BRAFT 24-Nov-0(National Hover Test Facility Area 1-125, Test Stand 1-E



FACILITIES CAPABILITIES:

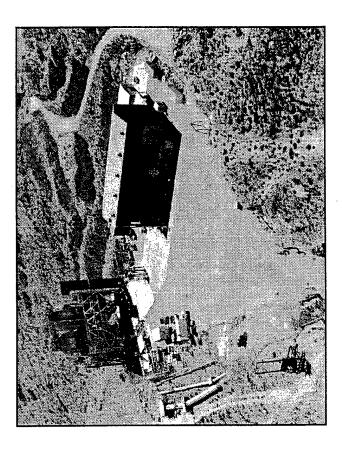
- 6,000 psi GN2 cross country line
- 14 inch water main
- 440 VAC and 28 VDC stand power

TEST STAND CAPABILITIES:

- Flame deflector
- 46 ft inside width, 51.5 ft long, 56 ft deep
 - **Ground level testing**
- Maximum thrust 8.0M lbf., nozzle down
- Current configuration, inactive, no thrust stand
- 90,000 gallon, vacuum jacketed, 165 psig LOX run tank
- 70,000 gallon, 165 psig, stainless steel, RP-1 run tank
- 80,000 lb of 1.3 class propellant

HOVER FACILITY

- Mechanical shop converted to hover high bay and control room
- Kinetic kill vehicle (KKV) free flight environment
- Integrated instrumentation systems
- Video trajectory tracking
- Telemetry uplink and downlink
- Precision laser velocity and position measuring system
- Center of gravity and moment of inertia measurement
- Vehicle integration facility, with a clean room
- Range support for fueling / handling KKV's at remote locations
 - External target test stand 80 meter and 800 meter distant



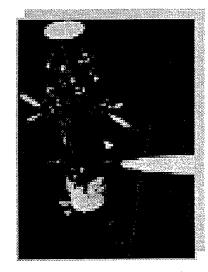
- 11 Different Vehicle Configurations
- **Liquid and Solid Propellant Systems**
- 26 Static Tests
- 16 Free Flight Tests



Hover Test Vehicles

ADJED SCIDE

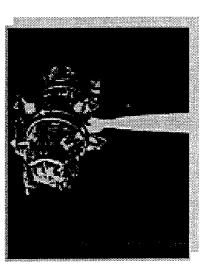




ON TARGET

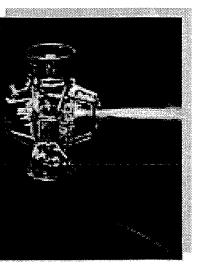
WEIGHT:

75 IN 1 AUG 89 220 LB LENGTH:



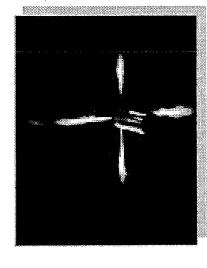
LEAP 1 PATHFINDER

24 JUL 90 23.5 IN LENGTH: WEIGHT:



18 JUN 91 **HUGHES LIQUID**

16 IN 12.1 LB WEIGHT: LENGTH:



BOEING SOLID

16.5 LB 14 APR 93 WEIGHT:

25.5 IN LENGTH:



ROCKWELL LIQUID

5 AUG 92 WEIGHT:

LENGTH:



DRAFT 24-Nov-00 Electric Propulsion Laboratory

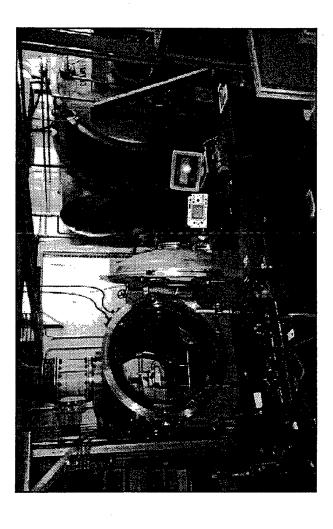


GENERAL AREA CAPABILITIES:

- Mechanical, Diffusion, Turbomolecular, and Cryo Pumped Vacuum Systems
- Data Acquisition and Control System

TEST CELL CAPABILITIES:

- Two 600 Cubic Foot Arcjet Chambers
- 8 Foot Diameter x 12 Foot Long Chamber
- 50 kWe
- 10-2 TORR Vacuum
- Pumps 250 mg/sec Propellant
- 200 Cubic Foot Pulsed Plasma Chamber
- 5 Foot x 8 Foot Long Chamber
- 20 MWe Pulsed
- 10-5 TORR Vacuum
- 2000 Cubic Foot Chamber (Planned)
- 10 Foot Diameter x 20 Foot Long Chamber
- 10-6 TORR Vacuum
- High Power Hall Thrusters



HISTORY:

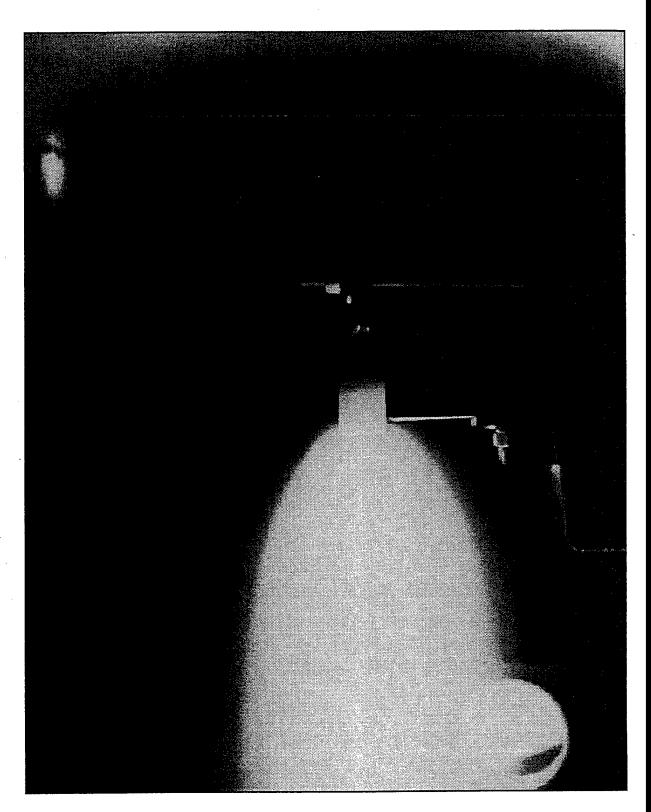
Ammonia 1995

Teflon 1985-1996

- Hydrogen 1993-1996
- Carbon Based Propellant (Methane) 1995
- Electric Space Experiment (ESEX) 1995
- Collaborative efforts with; Loin Aerospace, NASA Lewis, and 6 Universities

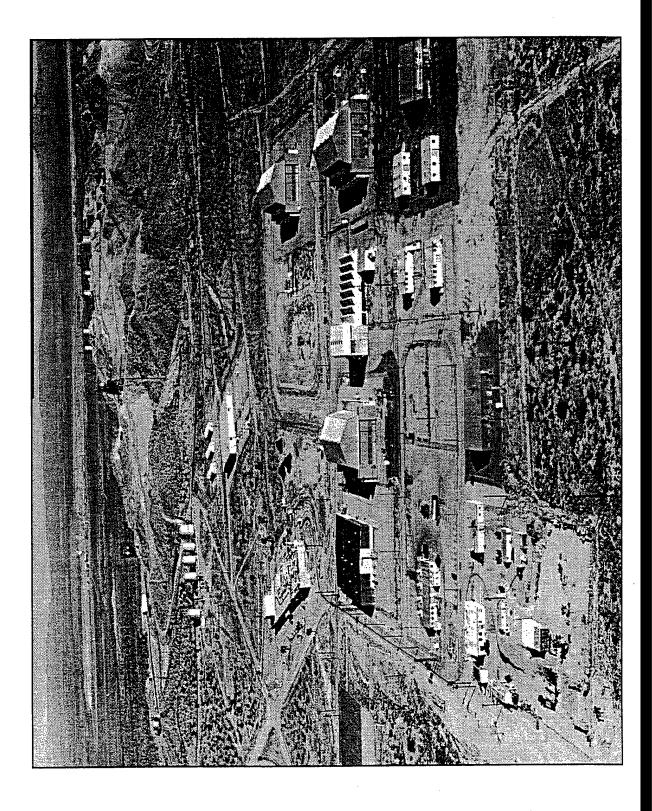
BRAFT 24-Nov-00 Electric Propulsion Laboratory





24-No. Air Force Research Laboratory Fabrication Area







AFRL Fabrication Area Missile Assembly Building Building 8419



BUILDING CAPABILITIES:

- Four 25 Ton Overhead Cranes
- 17,000 Sq Ft of Work Space Under Crane Span
- · Building is 60 Ft to Peak
- 40 Ft of Vertical Work Space Under Crane
- 8,000 Sq Ft of Office Space Adjacent to Work Space
- Building Originally Built for Missile Assembly
- Full Service Machine, Weld, and Fab Shops Nearby

